Heavy Use Area Protection Project Design CIG Project – HUAP surface using wood chips

Dewy Meadows Farm

Warren Township, Bradford County

Designed by:

Nathan Dewing,
Bradford County Conservation District
200 Lake Rd
Towanda, PA 18848
(570) 265-5539 ext. 3130

Design Approval and Certification by:

Robert Sweppenheiser, II
District Engineer
Bradford County Conservation District
200 Lake Rd
Towanda, PA 18848
(570) 265-5539 ext. 3127



Computation Sheet U.S. Department of Agriculture Natural Resources Conservation Service NRCS-ENG-523A Rev. 6-2002 Project Checked by Date Job No. Subject Sheet Doodship etension 16 animal ter wood

Computation Sheet U.S. Department of Agriculture NRCS-ENG-523A Rev. 6-2002 **Natural Resources Conservation Service Project** Uchy Mendows Farm Date Subject tacking area adjacent to scrape lane.

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Computation Sheet NRCS-ENG-523A Rev. 6-2002

U.S. Department of Agriculture Natural Resources Conservation Service

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Computation Sheet **U.S. Department of Agriculture** NRCS-ENG-523A Rev. 6-2002 **Natural Resources Conservation Service** Project ewy Mendows Date Checked by Job No. Date Ву Subject Design - HUAP - CIG torage in arainage stone under HUA eleu. 1245.8 1246.5 storage vol. = 5,00ft +2-2,550ft to be irrigated - PA Irrigation Conide needed for nontrients =

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13.3 ac.)

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4 llowable waste load = 2" max - 1" reg. rainfall = 1"

50% AWC = 1.8" x 50% = 0.9"

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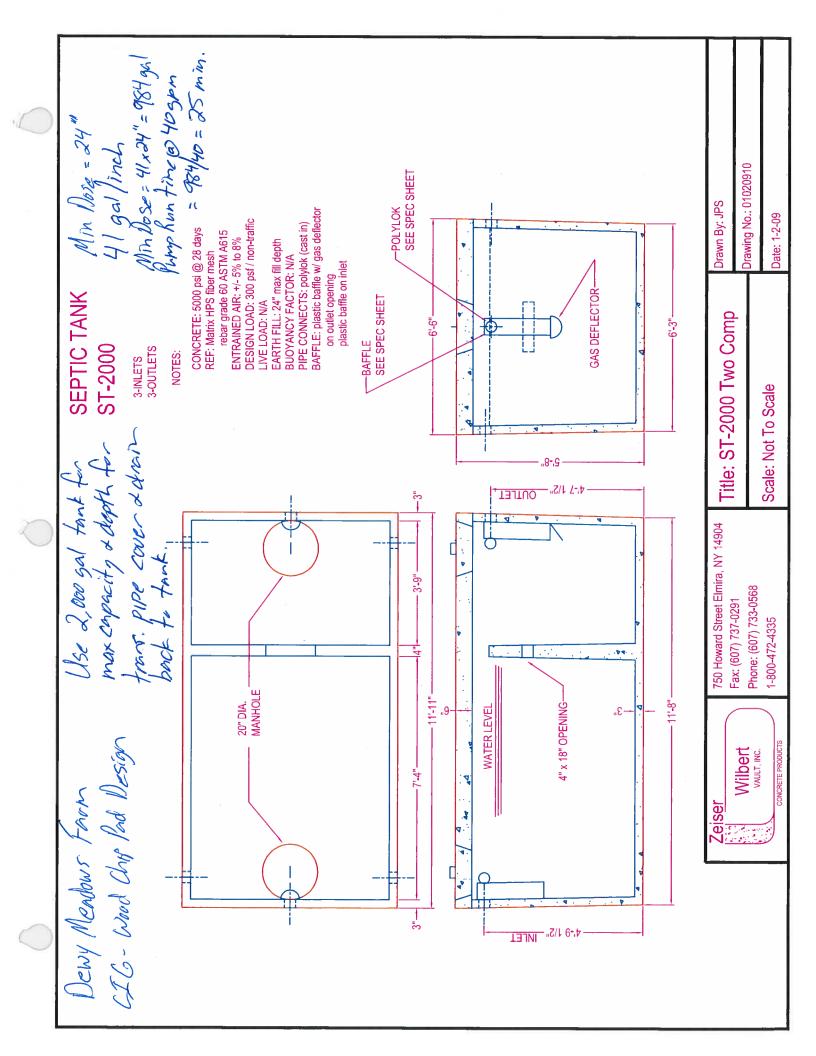
Computation Sheet U.S. Department of Agriculture NRCS-ENG-523A Rev. 6-2002 **Natural Resources Conservation Service** Project ewy Meadows Farm Date By Notal) Subject Design-HUAP-CIG pump and irrigation sprinkler @ 35 psi >40gpm over lump Transfer pipe length = 310 Equivilens th of fittings - 2-90 elbours 5010 = 20 1- guite der ened D2'-2 Tutal equiv. length = 310 + 22 = 332 2350 201 1/410-loss in 3 pipe @ 40 gpm = 0.32 ft/10 pipe Need pump to deliver 40 apm as 98" TDH Pump curve shows 40 gpm & 95 TOH 50 See interpolation on hext page.

Computation Sheet U.S. Department of Agriculture Natural Resources Conservation Service NRCS-ENG-523A Rev. 6-2002 Project ewy Meadows Farm
Date Job No. Checked by Date Subject HUAP-CIG Sheet 40.1-37.1 Radius covered COVESED + , 204105 B3885 approved equivalent. 80 EHD Sprinklar

Computation Sheet U.S. Department of Agriculture Natural Resources Conservation Service NRCS-ENG-523A Rev. 6-2002 Project Date Date Checked by Date Subject esign - HUAP - CIG Sheet -Pipe Outlet into tank = 1243.4

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DEWY MEADOWS FARM

Project: HUAP

Basin Desci STORMWATER STORAGE UNDER PAD Storage Volum

Storage Volume (Vs) available

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P. lof2

DEWY MEADOWS FARM

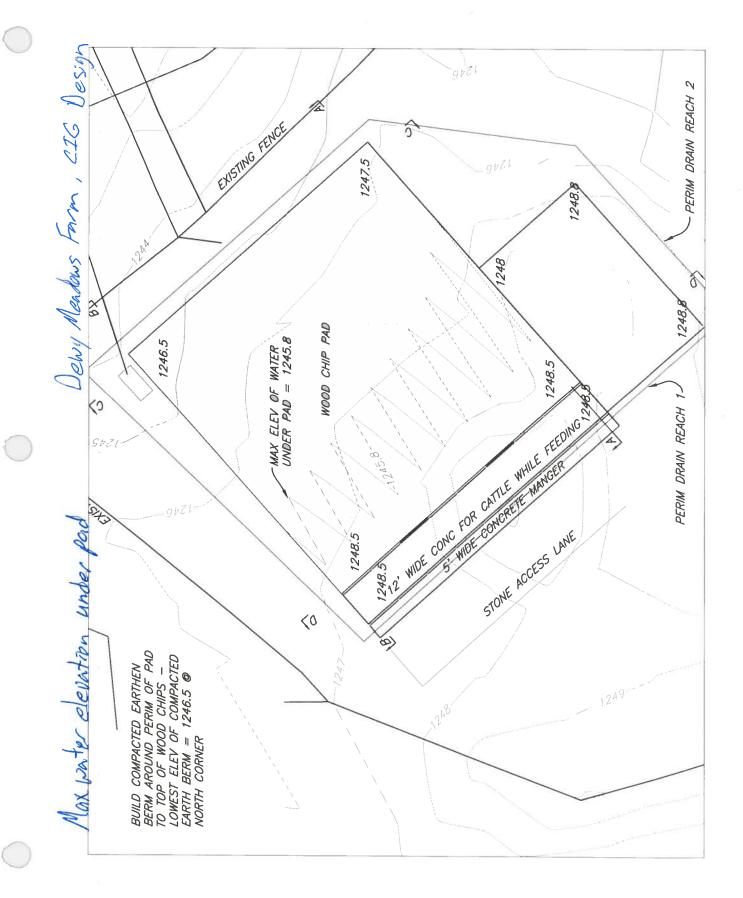
Project:

HUAP

Basin Desci STORMWATER STORAGE UNDER PAD

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Nate D

Dewy Meadows HUAP Wood chip barnyard Bradford NOAA_B County, Pennsylvania

Hydrograph Peak/Peak Time Table

Peak Flow and Peak Time (hr) by Rainfall Return Period 2-Yr 25-Yr (cfs) (cfs) Sub-Area

or Reach Identifier (hr)

(hr)

SUBAREAS

0.31 0.59 12.41 12.42 HUAP

REACHES

OUTLET 0.31 0.59















CULTIVATING HEALTHY COMMUNITIES

Woodchip Pads for Livestock

Introduction

Suitable winter feeding systems are often a challenge for livestock farms in the Northeast and elsewhere. Ease of feeding during winter conditions is a prime concern, as well as protection of pastures, especially during wet, muddy conditions when pugging and damage can occur. To address these issues, some level of confinement is often implemented on farms. With conventional confinement, negative effects on livestock comfort and performance can be significant in some situations, while accompanying environmental impact and nutrient management considerations are receiving more attention as water quality concerns increase in many watersheds. Woodchip heavy-use areas, or 'woodchip pads', offer an alternative to common winter feeding approaches. This fact sheet addresses key questions related this innovative approach to livestock comfort and water quality.



What are woodchip pads?

Voodchip pads are livestock heavy-use areas that have a drainage layer overlain by woodchips as a surface material. These systems have been used for years on beef and dairy farms in Ireland, the United Kingdom, and New Zealand, and have been documented to improve animal performance (Table 1). Systems require careful siting and design due to environmental and management considerations. Construction entails the excavation of soil to a 24" depth, followed by a shaping of the subgrade into a 'ridge and valley' configuration to encourage drainage. The subgrade is covered with geotextile, and then perforated pipe is placed in the val-

leys and connected to a solid pipe, which slopes to an outlet. A 12"-18" layer of drainage stone is placed over the pipe and subgrade, followed by a 10"-12" layer of selected woodchips. The perimeter of the pad is fenced and surface-bermed to prevent any off-site water from entering e pad's drainage system.



Woodchip pad in operation during late spring in northern Vermont.



Pastures often become damaged during winter and late-fall/early-spring feeding. (Photo: Tom Basden, West Virginia University Extension Service)



Shaping of woodchip pad subgrade to encourage drainage.

| | Wood chip pad | Slat Barn |
|------------------------------|---------------------|--------------|
| Feed intake (lb DM/day) | 24.0 | 20.9 |
| Live weight gain (lb/day) | 3.1 | 2.2 |
| Carcass gain (lb/day) | 1.7 | 1.4 |

Table 1: Performance of beef cattle wintered on a woodchip pad vs. indoors in a slat barn (French and Hickey, 2003).



Large woodchips are important for woodchip pad longevity and drainage. (Photo: David DeVallance, West Virginia University, Wood Science and Technology)

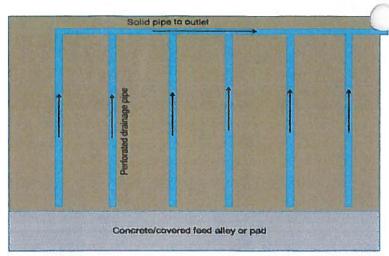
Drainage stone is placed over the perforated pipe. Accessible clean-outs are recommended to protect against clogging.

| Animal Type | Minimum space requirement per animal (ft²) |
|---------------------|--|
| Dairy Cow | 130 |
| Cow-calf pair | 110 |
| Beef cattle (>2 yr) | 110 |
| Cattle (1-2 yr) | 90 |
| Cattle (<1 yr) | 65 |

Table 2: Recommended stocking density by animal type (Source: United Kingdom Dept. of Agriculture Fisheries and Food)

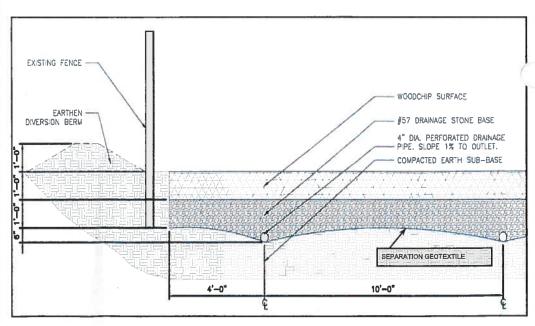
Does the type of woodchip matter?

Larger, screened woodchips are critical for a well-drained surface that will not clog. Woodchips that are commonly used for commercial heating applications work well ('bole' chips). These woodchips are typically 2" x 2" x 0.25" and have been screened to remove fine particles. We have tested hard-



Plan view of drainage system beneath woodchip pad. Perforated pipes are commonly spaced 10 feet apart, and sloped toward the solid outlet pipe.

wood and softwood chips, and find both work well. Hardwoods are expected to absorb less water (meaning more runoff), while softwoods may degrade quicker.



Profile view of an example woodchip pad.

What size of woodchip pad is appropriate for my herd?

It is highly recommended that livestock are fed off of the woodchip pad, on an adjacent concrete feed alley, for example. This will greatly extend the usable life of the woodchips and keep animals cleaner. Stocking densities are listed in Table 2. Woodchip pads are only recommended for lactating dairy cows when they have access to daytime pasture (BRP, 2011).

Handling Drainage Water

How should the drainage water from the woodchip pad be handled?

While many of the manure nutrients are retained within the woodchips, drainage water is still polluting and must be handled appropriately. Typical nutrient concentrations can be many times lower than barnyard runoff (Table 3). An agricultural engineer and agency personnel can assist with handling and treatment considerations during the design process. Options include storage in a holding pond for later land application, or distribution to a vegetative treatment area. The option selected depends greatly on the proximity to surface water, topography, and surrounding soils. The drainage water handling system cost can have a large influence on the total cost of the woodchip pad system.

How much drainage water should be expected from a woodchip pad?

One of the key advantages of woodchip pads vs. concrete is that woodchip pads produce up to 50% less dirty water. This reduces the infrastructure, labor, and space required to handle and/or treat this water. The woodchips absorb a significant amount of incoming rainfall, and then it evaporates during drier days. A study over two years found that only 24% of incoming rainfall on a woodchip pad left the system as drainage water (Faulkner et al., 2015).

| | Average (mg/l) | Maximum (mg/l) |
|----------------------|----------------|----------------|
| Total Nitrogen | 117.1 | 155.1 |
| Total Phosphorus | 6.2 | 12.9 |
| Dissolved Phosphorus | 4.4 | 8.2 |

Table 3: Nutrient concentrations in drainage water from a woodchip pad for fifteen storms (Faulkner et al., 2015).



Woodchip pad in operation during late fall in West Virginia. Cattle are fed in adjacent roofed winter feeding structure, and have free access to the woodchip pad. Woodchips and spent manure are composted in the structure. Drainage water is sent to a vegetative treatment area (not visible).



Water samples taken from woodchip pads using a variety of different types of woodchips. (Photo: David DeVallance, West Virginia University, Wood Science and Technology)

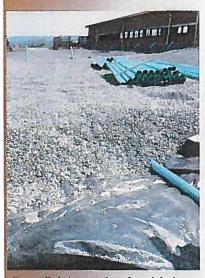


Drainage water holding pond constructed for effluent from a woodchip pad.



Buried holding tank for woodchip pad drainage water. Water is dosed from tank to adjacent vegetative treatment area.

Woodchips being unloaded with a live-bed trailer, and spread with a excavator during construction.



Geotextile between subgrade and drainage stone increasing bearing strength of surface and provides additional support for equipment traffic.

Operation and Maintenance

How often do the woodchips need to be replaced?

Replacement of woodchips depends on how heavy the woodchip pad is used, the length of the winter, as well as the weather and other factors. It is recommended that the top 2" - 3" of woodchips be removed once every spring, after the stocking period. These woodchips should then be replaced in the fall with a topdressing before winter begins. Additional years of on-farm experience will provide more information on how long the deeper woodchips will last.

What happens to the spent woodchips?

Woodchips that are removed from the woodchip pad will be laden with manure, and should be composted before field application. The woodchips provide a carbon source for the compost process, and do not hinder composting (like sawdust) due to their size and relative surface area. Once composted, they can be field applied. Forage yield was equal from composted woodchips applied at 143 lb N/acre and synthetic fertilizer applied at 54 lb N/acre (BRP, 2011). Use of any compost as a fertility source also has the benefit of increasing soil organic matter.

Cost

How much does it cost to build and maintain a woodchip pad?

Construction costs are variable depending on location and how drainage water is handled. In the Northeast, costs have ranged from \$163/cow for a system with a vegetated treatment area for drainage water, to \$920/cow for a system with a lined drainage water holding pond. Woodchip costs vary widely, and range from \$30/ton to \$65/ton, delivered. Financial assistance may be available through various agencies.

For More Information

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UVM Extension Center for Sustainable Agriculture

Phone: 802-656-3495

E-mail: Joshua.Faulkner@uvm.edu 23 Mansfield Ave. Burlington, VT 05401

References:

Better Returns Programme. 2011. Improved design and management of woodchip pads for sustain able out-wintering of livestock. Agriculture and Horticulture Development Board. www.eblex.org.uk.

Christianson, L., D. DeVallance, J. Faulkner, and T. Basden. 2017. Scientifically advanced woody media for improved water quality from livestock woodchip heavy-use areas. Frontiers of Environmental Science and Engineering. 11(3):1-9.

Faulkner, J.W., J.L. Miller, T.J. Basden, D.B. DeVallance. 2015. Woodchip heavy-use area efflu ent quality, quantity, and hydrologic design considerations. *Applied Engineering in Agri culture*. 31(5):783-790.

French P and Hickey M. (2003). Out-wintering pads as an accommodation system for beef cattle, Unpublished Technical Note. Teagasc, Grange Research Centre.

Exhibit 5 Size Requirements¹ for Heavy Use Areas by Animal Type and Weight

| Dairy L | ot - Square Foo | tage per Head | |
|-------------------------------|----------------------------|----------------------------|--------------|
| Animal Weight (lbs.) | 250-400 lb | 600-800 lb | 1000-1400 lb |
| Paved ² Surface | 30-40 SF | 40-50 SF | 60-75 SF |
| Unpaved ³ Surface | 250-300 SF | 350-500 SF | 600-700 SF |
| Beef L | ot - Square Foo | tage per Head | |
| Animal Weight (lbs.) | Cow/calf pair (1200 lb) | 600 lb | 1000 lb |
| Paved Surface | 60-75 SF | 40-50 SF | 50-60 SF |
| Unpaved Surface | 400-500 SF | 200-250 SF | 300-400 SF |
| Unpaved Surface (no mounds) | 550-650 SF | 400-500 SF | 500-600 SF |
| Unpaved Surface (with mounds) | 20-45 SF | 20-45 SF | 20-45 SF |
| Sheep | Lot - Square Foo | otage per Head | |
| Animal Weight (lbs.) | 50 -100 lb | 100-150 lb | 150-200 lb |
| Paved Surface | 10-20 SF | 20-30 SF | 30-45 SF |
| Unpaved Surface | 50-100 SF | 100-125 SF | 125-150 SF |
| Equine I | ot - Square Foo | tage per Head ⁴ | |
| Animal Weight (lbs.) | Mare/foal pair | 400-600 lb | 600-1200 lb |
| Stone Surface | 600 SF | 300 SF | 400 SF |
| Improved Surface ⁵ | 600 SF | 300 SF | 400 SF |

Notes:

- 1 These size ranges do not supersede practice standard or specification criteria found in FOTG Section IV. The square footage recommendations are not the basis for financial assistance practice payment limitations. Refer to the current year program guidance for payment criteria or program limitations. When sizing Heavy Use Areas allow additional area around:
 - Feed bunks & watering facilities extend 6 feet from perimeter
 - Traffic lanes for equipment if necessary, allow a 10 to 12 foot wide travel path in addition to square footage calculated according to animal numbers/weight.
- 2 "Paved" means any hard surface that does not compress (leave a hoof print) when walked on when dry.
- 3 "Unpaved" is everything softer than paved.
- 4 A minimum of 1200 SF is required. This area can be increased according to the numbers above when there are more than 2 animals per turnout group. Increase square footage by area listed above for every animal over 2 in the turnout group. It is possible to have multiple turnout groups per area. Equine operations can limit the extent of improved exercise lots by sizing the area based on the largest group and not on the total animal numbers. Groups are rotated thru the area when it is not appropriate to have them on pasture.

Example – a turnout group of 5 mare/foal pairs 1200 + (3x600) = 3000 SF

5 Improved surfaces can include shredded bark, shredded tires, earthen with top soil removed, etc.

TECHNICAL BROCHURE

B3885 R2



FEATURES

Impeller: Cast iron, semi-open, non-clog with pump-out vanes for mechanical seal protection. Balanced for smooth operation. Silicon bronze impeller available as an option.

Casing: Cast iron volute type for maximum efficiency. 2" NPT discharge.

Mechanical Seal: Silicon Carbide vs. Silicon Carbide sealing faces. Stainless steel metal parts, BUNA-N elastomers.

Shaft: Corrosion-resistant, stainless steel. Threaded design. Locknut on all models to guard against component damage on accidental reverse rotation.

Fasteners: 300 series stainless steel.

Capable of running dry without damage to components.

Designed for continuous operation when fully submerged.

EXTENDED WARRANTY AVAILABLE FOR RESIDENTIAL APPLICATIONS.

WE Series Model 3885

SUBMERSIBLE EFFLUENT PUMPS

Dewy Merdows Farm

Huap effluent.

Use WE 2012 H - Single phase 2.0 HP



Wastewater



Specifically designed for the following uses:

 Homes, Farms, Trailer Courts, Motels, Schools, Hospitals, Industry, Effluent Systems

SPECIFICATIONS

Pump

- Solids handling capabilities: ¾" maximum
- Discharge size: 2" NPT
- Capacities: up to 140 GPM
- Total heads: up to 128 feet TDH
- Temperature: 104°F (40°C) continuous, 140°F (60°C) intermittent.
- See order numbers on reverse side for specific HP, voltage, phase and RPM's available.

MOTORS

- Fully submerged in high-grade turbine oil for lubrication and efficient heat transfer.
- Class B insulation on ½ 1½ HP models.
- Class F insulation on 2 HP models.

Single phase (60 Hz):

- Capacitor start motors for maximum starting torque.
- Built-in overload with automatic reset.

- SJTOW or STOW severe duty oil and water resistant power cords.
- 1/3 1 HP models have NEMA three prong grounding plugs.
- 1½ HP and larger units have bare lead cord ends.

Three phase (60 Hz):

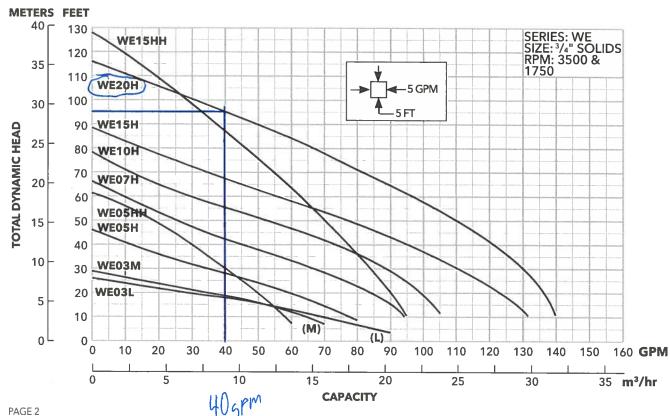
- Class 10 overload protection must be provided in separately ordered starter unit.
- STOW power cords all have bare lead cord ends.
- Designed for Continuous Operation: Pump ratings are within the motor manufacturer's recommended working limits, can be operated continuously without damage when fully submerged.
- Bearings: Upper and lower heavy duty ball bearing construction.
- Power Cable: Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. Standard cord is 20'. Optional lengths are available.
- O-ring: Assures positive sealing against contaminants and oil leakage.

AGENCY LISTINGS



Tested to UL 778 and CSA 22.2 108 Standards By Canadian Standards Association File #LR38549





Goulds Water Technology

Wastewater

MODELS

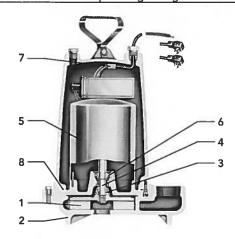
| Order | | | | | Impeller | Maximum | Locked | KVA | Full Load | Re: | sistance | Power | Weight |
|--------------------|------|-------|------------|-------|----------------|-------------|---------------|------|--------------|----------|------------|------------|--------|
| Number | HP | Phase | Volts | RPM | Diameter (in.) | Amps | Rotor Amps | Code | Efficiency % | Start | Line-Line | Cable Size | (lbs.) |
| WE0311L | | | 115 | | | 10.7 | 30.0 | М | 54 | 11.9 | 1.7 | | |
| WE0318L | | | 208 | - | | 6.8 | 19.5 | К | 51 | 9.1 | 4.2 | agra n | J. |
| WE0312L | 0.22 | | 230 | 4750 | | 4.9 | 14.1 | L | 53 | 14.5 | 8.0 | 140 | j . |
| WE0311M | 0.33 | | 115 | 1750 | 5.38 | 10.7 | 30.0 | М | 54 | 11.9 | 1.7 | 16/3 | 56 |
| WE0318M · | | 1 | 208 |] | | 6.8 | 19.5 | K | 51 | 9.1 | 4.2 | | |
| WE0312M | | | 230 | | | 4.9 | 14.1 | . L | 53 | 14.5 | 8.0 | | |
| WE0511H | | | 115 | | | 14.5 | 46.0 | М | 54 | 7.5 | 1.0 | 14/3 | |
| WE0518H | | | 208 |] | | 8.1 | 31.0 | К | 68 | 9.7 | 2.4 | 4772 | 1 |
| WE0512H | 1 | 8000 | 230 |] | | 7.3 | 34.5 | M | 53 | 9.6 | 4.0 | 16/3 | |
| WE0538H | 1 | | 200 |] | 3.56 | 4.9 | 22.6 | R | 68 | NA | 3.8 | | |
| WE0532H | 1 | | 230 | 1 | | 3.3 | 18.8 | R | 70 | NA | 5.8 | 1 | |
| WE0534H | 1 | 3 | 460 |] | | 1.7 | 9.4 | R | 70 | NA | 23.2 | 14/4 | |
| WE0537H | ١ | | 575 | 1 | | 1.4 | 7.5 | R | 62 | NA | 35.3 | | |
| WE0511HH | 0.5 | | 115 | 1 | | 14.5 | 46.0 | М | 54 | 7.5 | 1.0 | 14/3 | 60 |
| WE0518HH | | 1 | 208 | 1 | | 8.1 | 31.0 | К | 68 | 9.7 | 2.4 | | 1 |
| WE0512HH | | | 230 | 1 | | 7.3 | 34.5 | М | 53 | 9.6 | 4.0 | 16/3 | |
| WE0538HH | | | 200 | | 3.88 | 4.9 | 22.6 | R | 68 | NA | 3.8 | | |
| WE0532HH | 1 | ĺ | 230 | 1 | | 3.6 | 18.8 | R | 70 | NA | 5.8 | | |
| WE0534HH | i | 3 | 460 | 1 | | 1.8 | 9.4 | R | 70 | NA | 23.2 | 14/4 | |
| WE0537HH | 1 | | 575 | 1 | | 1.5 | 7.5 | R | 62 | NA | 35.3 | | |
| WE0718H | | | 208 | 1 | | 11.0 | 31.0 | К | 68 | 9.7 | 2.4 | | |
| WE0712H | 1 | 1 | 230 | 1 | | 10.0 | 27.5 | J | 65 | 12.2 | 2.7 | 14/3 | |
| WE0738H | 1 | | 200 | 1 | | 6.2 | 20.6 | ī | 64 | NA | 5.7 | | i |
| WE0732H | 0.75 | | 230 | _ | 4.06 | 5.4 | 15.7 | K | 68 | NA | 8.6 | | 2 |
| WE0734H | 1 | 3 | 460 | 1 | | 2.7 | 7.9 | K | 68 | NA | 34.2 | 14/4 | |
| WE0737H | 1 | | 575 | 1 | | 2.2 | 9.9 | L | 78 | NA | 26.5 | 1 | |
| WE1018H | | | 208 | 1 | | 14.0 | 59.0 | K | 68 | 9.3 | 1.1 | | 70 |
| WE1012H | 1 | 1 | 230 | 3450 | 3 | 12.5 | 36.2 | J | 69 | 10.3 | 2.1 | 14/3 | |
| WE1038H | 1 | | 200 | 10.00 | 2 | 8.1 | 37.6 | М | 77 | NA NA | 2.7 | | 1 |
| WE1032H | 1 | } | 230 | 1 | 4.44 | 7.0 | 24.1 | L | 79 | NA | 4.1 | - | |
| WE1034H | 1 | 3 | 460 | 1 | | 3.5 | 12.1 | ī | 79 | NA | 16.2 | 14/4 | |
| WE1037H | | | 575 | 1 | | 2.8 | 9.9 | L | 78 | NA | 26.5 | 1 | |
| WE1518H | | | 208 | 1 | | 17.5 | 59.0 | К | 68 | 9.3 | 1.1 | | |
| WE1512H | 1 | 1 | 230 | 1 | | 15.7 | 50.0 | Н | 68 | 11.3 | 1.6 | 14/3 | |
| WE1538H | | | 200 | 1 | | 10.6 | 40.6 | К | 79 | NA | 1.9 | | 1 |
| WE1532H | 1 | | 230 | | 4.56 | 9.2 | 31.7 | К | 78 | NA | 2.9 | 1 | |
| WE1534H | 1 | 3 | 460 | 1 | | 4.6 | 15.9 | К | 78 | NA | 11.4 | 14/4 | |
| WE1537H | ł | | 575 | 1 | | 3.7 | 13.1 | K | 75 | NA | 16.9 | - | |
| WE1518HH | 1.5 | | 208 | 1 | | 17.5 | 59.0 | К | 68 | 9.3 | 1.1 | | 80 |
| WE1512HH | ł | 1 | 230 | ł | | 15.7 | 50.0 | Н | 68 | 11.3 | 1.6 | 14/3 | |
| WE1538HH | 1 | | 200 | 1 | | 10.6 | 40.6 | K | 79 | NA | 1.9 | | 1 |
| WE1532HH | 1 | ŀ | 230 | 1 | 5.50 | 9.2 | 31.7 | K | 78 | NA | 2.9 | 1 | |
| WE1532111 | 1 | 3 | 460 | 1 | | 4.6 | 15.9 | K | 78 | NA NA | 11.4 | 14/4 | |
| WE1534HH | 1 | | 575 | 1 | - | 3.7 | 13.1 | K | 75 | NA NA | 16.9 | 1 | |
| | | (1) | 230 | • | | 18.0 | 49.6 | F | 78 | 3.2 | 1.2 | 14/3 | - |
| WE2012H WE2038H | Ť | | 200 | 1 | | 12.0 | 42.4 | K | 78 | NA NA | 1.7 | 14/3 | 1 |
| WE2038H WE2032H | 2 | | | 1 | E 20 | | | _ | 78 | _ | + | 1 | 60 |
| WE2032H WE2034H | ′ | 3 | 230 460 | 1 | 5.38 | 11.6 5.8 | 42.4 21.2 | K | 78 | NA NA | 1.7 6.6 | 14/4 | 83 |
| VVLZU34II | 4 | | 575 | - | l | 4.7 | 21.2 | ^ | 78 | INA | 0.0 | J | 10 |

PERFORMANCE RATINGS (gallons per minute)

| _ | der Io. | ME- | WE- | WE- 05H | WE- 07H | WE- 10H | WE- 15H | WE- 05HH | WE- 15HH | WE- 20H |
|--------------------------|------------|------|------|------------|----------------|------------|------------|-------------|-------------|------------|
| | HP | 1/3 | 1/3 | 1/2 | 3/4 | 1 | 11/2 | 1/2 | 1½ | 2 |
| | RPM | 1750 | 1750 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 |
| | 5 | 86 | - | - | (- | - | - | - | - | 1 |
| | 10 | 70 | 63 | 78 | 94 | - | _ | 58 | 95 | 75 |
| | 15 | 52 | 52 | 70 | 90. | 103- | 128 | 53 | 93 | 138 |
| | 20 | 27 | 35 | 60 | 83 | 98 | 123 | 49 | 90 | 136 |
| - | 25 | 5 | 15 | 48 | 76 | 94 | 117 | 45 | 87 | 133 |
| Total Head Feet of Water | 30 | | - | 35 | 67 | 88 | 110 | 40 | 83 | 130 |
| of < | 35 | - | - | 22 | 57 | 82 | 103 | 35 | 80 | 126 |
| Bet | 40 | 1.7 | :=: | 356 | 45 | 74 | 95 | 30 | 77 | 121 |
| Ē | 45 | 120 | (2) | - | 35 | 64 | 86 | 25 | 74 | 116 |
| Hea | 50 | - | 100 | - | 25 | 53 | 77 | - | 70 | 110 |
| Į a | 55 | - | - | - | - | 40 | 67 | = | 66 | 103 |
| ۲ | 60 | - | - | - | - | 30 | 56 | - | 63 | 96 |
| | 65 | - | - | - | - | 20 | 45 | - | 58 | 89 |
| | 70 | - | - | - | - | - | 35 | * | 55 | 81 |
| | 75 | - | - | - | | - 2 | 25 | - 2 | 51 | 74 |
| | 80 | - | _ 1 | 11- | - | * | - | - | 47 | 66 |
| | 90 | - | - | - | - | ÷. | 2 | - | 37 | 49 |
| | 100 | - | - | _ | - | - | - | - | 28 | 30 |

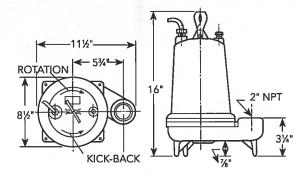
COMPONENTS

| Item No. | Description |
|----------|-----------------|
| 1 | Impeller |
| 2 | Casing |
| 3 | Mechanical Seal |
| 4 | Motor Shaft |
| 5 | Motor |
| 6 | Ball Bearings |
| 7 | Power Cable |
| 8 | Casing O-Ring |



DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)





Xylem Inc. 2881 East Bayard Street Ext., Suite A Seneca Falls, NY 13148 Phone: (866) 325-4210

Fax: (888) 322-5877

www.gouldswatertechnology.com

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80EHD

1 1/4" 32 mm Full Circle, **Brass Impact Sprinkler**

Bearing: 1 1/4" Male NPT, Brass Trajectory Angle: 27° Operating Range: 25-100 psi 1.7-6.9 bars Flow Rate: 17.1-127.7 GPM 2.88-2.9 m³/h Radius: 61-116 ft. 18.6-35.4 meters

Features

- · Heavy duty brass construction
- · Internal plastic straightening vane
- · Stainless steel springs and fulcrum pin
- · Plastic bearing hood
- · Chemically resistant washers
- · Dual nozzle ports
- · Two-year warranty

Benefits

- · Internal straightening vane increases distance of throw
- · Plastic bearing hood protects spring and bearing sleeve from damage
- · Corrosion and grit resistant
- Built to last

U.S. STANDARD DATA

PERFORMANCE DATA

80EHD

STRAIGHT BORE NOZZLE (SBN-5) WITH PLUG* (Stream Height: 14 ft.)

| | | | | | | | | | NO | ZZLE | SIZE | US S | TAND | ARD | | | | | | | |
|---|--------|------|-------|------|-------|------|-------|------|-------|------|-------|------|--------|------|-------|------|-------|------|--------|------|--------|
| | | 11/ | '32" | 3, | /8" | 13/ | /32" | 7/ | 16" | 15/ | /32" | -1, | /2" | 17, | /32" | 9, | /16" | | /8" | 11 | /16" |
| | PSI @ | | | | | | | | | | | | | 1 | | | | | | | |
| L | Nozzle | Rad. | GPM | Rad. | GPM | Rad. | GPM | Rad. | GPM | Rad. | GPM |
| ı | 25 | 61 | 17.10 | 62 | 20.30 | 64 | 23.40 | 66 | 26.70 | 66 | 30.30 | 66 | 33.80 | 66 | 37,10 | 66 | 42.30 | 66 | 51.50 | 66 | 61.90 |
| | 30 | 64 | 18.80 | 65 | 22.30 | 68 | 25.70 | 69 | 29.30 | 72 | 33.20 | 73 | -37.10 | 73 | 40.80 | 73 | 46.40 | 73 | 56.50 | 73 | 68.10 |
| | 35 | 67 | 20.30 | 68 | 24.10 | 72 | 27.80 | 74 | 31.70 | 77 | 35.90 | 79 | 40.10 | 79 | 44.10 | 79 | 50.20 | 79 | 61.10 | 79 | 73.80 |
| | 40 | 69 | 21.80 | 71 | 25.80 | 75 | 29.70 | 77 | 33.90 | 80 | 38.50 | 83 | 42.90 | 83 | 47.20 | 86 | 53.70 | 86 | 65.40 | 86 | 79.20 |
| | 45 | 71 | 23.10 | 73 | 27.40 | 77 | 31.60 | 79 | 36.00 | 82 | 40.80 | 85 | 45.60 | 88 | 50.10 | 90 | 57.10 | 92 | 69.50 | 92 | 84.20 |
| ı | 50 | 73 | 24.40 | 75 | 28.90 | 79 | 33.30 | 81 | 38.00 | 84 | 43.10 | 87 | 48.10 | 90 | 52.90 | 94 | 60.20 | 95 | 73.30 | 97 | 88.90 |
| | 55 | 75 | 25.50 | 77 | 30.30 | 81 | 34.90 | 83 | 39.70 | 86 | 45.30 | 89 | 50.30 | 92 | 55.60 | 96 | 63.20 | 99 | 77.30 | 100 | 93.50 |
| | 60 | 77 | 25.80 | 79 | 30.80 | 83 | 35.90 | 86 | 41.60 | 88 | 47.40 | 91 | 53.00 | 94 | 58.80 | 97 | 65.50 | 101 | 80.10 | 104 | 97.80 |
| | 65 | 79 | 26.90 | 81 | 32.00 | 84 | 37.40 | 87 | 43.30 | 90 | 49.90 | 93 | 55.30 | 96 | 61.20 | 99 | 69.40 | 102 | 84.40 | 106 | 102.00 |
| | 70 | 81 | 28.10 | 83 | 33.30 | 86 | 38.90 | 89 | 45.10 | 91 | 51.40 | 94 | 57.50 | 98 | 63.50 | 101 | 72.20 | 104 | 87.80 | 108 | 106.00 |
| | 75 | 82 | 29.20 | 84 | 34.50 | 87 | 40.30 | 90 | 46.80 | 93 | 53.30 | 96 | 59.60 | 99 | 65.80 | 102 | 74.90 | 105 | 91.00 | 109 | 109.90 |
| | 80 | 83 | 30.40 | 86 | 35.70 | 89 | 41,80 | 92 | 48.40 | 94 | 55.10 | 97 | 61.60 | 101 | 68.10 | 104 | 77.50 | 107 | 94.10 | 110 | 113.70 |
| | 85 | 85 | 31.50 | 87 | 37.00 | 90 | 43.20 | 93 | 50.00 | 96 | 56.90 | 99 | 63.50 | 102 | 70.30 | 105 | 80.00 | 108 | 97.10 | 112 | 117.30 |
| | 90 | 86 | 32.70 | 89 | 38,30 | 92 | 44.60 | 95 | 51.50 | 97 | 58.50 | 100 | 65.30 | 104 | 72.40 | 106 | 82,20 | 110 | 99.90 | 113 | 120.90 |
| | 95 | 87 | 33.90 | 90 | 39.50 | 93 | 46.00 | 96 | 53.00 | 98 | 60.00 | 101 | 67.10 | 105 | 74.40 | 108 | 84.30 | 111 | 102.60 | 115 | 124.30 |
| | 100 | 88 | 34.00 | 91 | 40.70 | 94 | 47.40 | 97 | 54.50 | 99 | 61.50 | 102 | 68.90 | 106 | 76.40 | 109 | 87,20 | 112 | 105.20 | 116 | 127.70 |

^{*} Nozzle and plugs must be purchased separately.

STRAIGHT BORE NOZZLE (SBN-5)

AND SPREADER (LAN-1-20)* (Stream Height: 14 ft.)

| | | | NOZZLE SIZE US STANDARD | | | | | | | |
|--------|--------|-------|-------------------------|-------|-------|-------|------|-------|------|-------|
| 241 | 11/32" | | 3/8" | | | 32" | | 16" | | 32" |
| PSI @ | X //3 | 2-20" | X //3 | 2-20° | X 7/3 | 2-20" | X7/3 | 2-20" | x7/3 | 2-20° |
| Nozzle | Rad. | GPM | Rad. | GPM | Rad. | GPM | Rad. | GPM | Rad. | GPM |
| 25 | 61 | 23.30 | 62 | 26.50 | 64 | 29.60 | 66 | 32.90 | 66 | 36.40 |
| 30 | 64 | 25.60 | 65 | 29.10 | 68 | 32.40 | 69 | 36.10 | 72 | 40.00 |
| 35 | 67 | 27.70 | 68 | 31.40 | 72 | 35.10 | 74 | 39.00 | 77 | 43.30 |
| 40 | 69 | 29.60 | 71 | 33.60 | 75 | 37.60 | 77 | 41.80 | 80 | 46.30 |
| 45 | 71 | 31.50 | 73 | 35.70 | 77 | 39.90 | 79 | 44.40 | 82 | 49.20 |
| 50 | 73 | 33.20 | 75 | 37.70 | 79 | 42.10 | 81 | 46.80 | 84 | 51.90 |
| 55 | 75 | 34.90 | 77 | 39.70 | 81 | 44.30 | 83 | 49.10 | 86 | 54.70 |
| 60 | 77 | 36.50 | 79 | 41.40 | 83 | 46.60 | 86 | 51.50 | 88 | 57.20 |
| 65 | 79 | 38.00 | 81 | 43.20 | 84 | 48.60 | 87 | 53.80 | 90 | 59.80 |
| 70 | 81 | 40.10 | 83 | 44.90 | 86 | 50.40 | 89 | 55.90 | 91 | 62.10 |
| 75 | 82 | 41.00 | 84 | 46.70 | 87 | 52.40 | 90 | 57.90 | 93 | 64.30 |
| 80 | 83 | 42.60 | 86 | 48.30 | 89 | 54.30 | 92 | 60.00 | 94 | 66.70 |
| 85 | 85 | 43.80 | 87 | 49.80 | 90 | 56.00 | 93 | 62.00 | 96 | 68.80 |
| 90 | 86 | 45.70 | 89 | 51.40 | 92 | 57.90 | 95 | 63.90 | 97 | 70.70 |
| 95 | 87 | 46.60 | 90 | 53.00 | 93 | 59.60 | 96 | 65.80 | 98 | 72.80 |
| 100 | 88 | 47.90 | 91 | 54.50 | 94 | 61.20 | 97 | 67.50 | 99 | 74.80 |

Interpolation:

34 psi - 78 radius

19 39.5 gpm

(s'ee calc. Sheet

8 of 9)

Part Numbers and Ordering Information

| Sprinkler Only | |
|--------------------------|--------|
| U.S. Standard | |
| Sprinkler without Nozzle | A23802 |

| Nozzle On | XX = Nozzle Size | | | | | | | | | | | | |
|--|------------------|---------------|-------|--|------|--------|-------|--------|------|--------|-------|------|--------------|
| | | U.S. Standard | 7/32" | 11/32" | 3/8" | 13/32" | 7/16" | 15/32" | 1/2" | 17/32" | 9/16" | 5/8" | 11/16" |
| Brass Straight Bore Nozzle | SBN-5 | 103043-XX | - | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36 | 40 | 44 |
| Brass Low Pressure Nozzle | SPB-1 | 108149-XX | - | 22 | 24 | 26 | 28 | 30 | 32 | - | - | 40 | |
| Brass 20° Low Angle Spreader Nozzle | LPN-1-20 | 100226-XX | 14 | - | - | _ | - | - | - | - | - | - | - |
| Plug for 1/8" Spreader Port 100255 | | | | Bold nozzle size numbers denote the most common nozzle choices | | | | | | | | | zle choices. |

www.rainbird.com/ag 37

| 2 | Project Checked by | padows form | | |
|------------------------|--------------------------|-------------|-----------|-------------|
| Date 3/27/19 | | Date | Job No. | |
| Subject Comparative Co | ist Est. | | Sheet | of |
| | | | | |
| Cost Estin | nate to compan | e with con | crete ba | ingord |
| tor same | of arimels | | | |
| Size HUAP | for 50 AUS | | | |
| Stor Au | 5 B 75 At 6 | each = 3,7 | 30 At | 2 |
| 50' x | 751 | | | |
| Flat Wor | k = 50'x75' | 65"-60 | yd 3 | |
| Curbs = 50 | +50+75+ | 75' = 250'e | a) 0.15 p | 13 = 38 jd3 |
| | 60 10 0 | 1 - | | |
| | 8,0° @ #350 | | | der . |
| | ,750 H ² 6 : | 3" = 607 | 3×17 = | 4/020 |
| Excavation | #3,000 Drain - 125" @ | 4-14 | 75 | |
| Dutlet = | | = # /,0 | 50 | |
| | | +, | , #2 | 7 745 |
| | | 10491 | =) | (,07) |
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| Lttlue | nt Analys | 15 = | .06 | 6N - | 0.49 | 16P- | 7,65 | 16 | K |
| | nt Analys (165/1,000 | gal) | | | | | | | |
| 111 | Effluer | 1 000 | Hard - | T. / | - Ma | 2/2 | 216 - | 122 | QU/2 |
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| 10 TOIL | LOT SIZ | 051 | 2, | 14. | ,560+ | t/ac | <i>- 0.</i> : | SDac, | |
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Append:
Dewy Mcauows Farm - Wood Chip HUAP
VTA Design Evaluation

| 279,182 | Application Rate (gal/ac) = |
|---------|------------------------------------|
| 0.44 | VTA size (ac) = |
| 122,840 | 1 Total Effluent Applied (gal)= |

| Nutrient | Content (lb/1,000 gal) | Total Applied (lb) | Avail Factor | Total Available (lb) | ² Crop Need (lb/ac) | VTA Area Required (ac) | ³ Sprinklers Required | Total Available (lb/ac) | ⁴ Balance (lb/ac) | ⁵ Balance if larger VTA (lb/ac) |
|----------|---------------------------|-----------------------|--------------|-------------------------|-----------------------------------|---------------------------|-------------------------------------|----------------------------|---------------------------------|---|
| z | 5.06 | 622 | 20% | 124 | 200 | 0.62 | 1.4 | 283 | (83) | 170 |
| ۵ | 0.49 | 09 | 100% | 09 | 9 | 1.00 | 2.3 | 137 | (77) | 34 |
| × | 7.65 | 940 | 100% | 940 | 200 | | | 2136 | (1936) | (448) |

¹ Total effluent applied from January 1 - May 31, 2019 = 122,840 gal. Actual Precip >18" compared to 12.91" avg for period.

² Crop need based on 4T/ac yield of Mixed Grass

 $^{^3}$ P is limiting for VTA design; would require 3 sprinklers x 0.44 ac each = 1.32 ac total VTA.

⁴ This is as-built condition. Nutrient balance on a per acre basis when using only 1 irrigation sprinkler. All nutrients are overapplied.

⁵ This is nutrient balance if total avail nutrients are applied to 1.32 ac VTA. N and P are under-applied. K still over-applied by 450 lb/ac.

Operation and Maintenance Plan:

This Plan should be reviewed regularly to ensure the proper maintenance of the system.

General:

- 1) Maintain all conservation practices previously constructed on the farm.
- 2) Use the conservation plan as developed by the Natural Resources Conservation Service (NRCS).
- 3) This plan is not a substitute for local, state or federal permits that might be required.
 - a) Use the nutrient management plan. Contact the nutrient management planner to update the nutrient management plan if any significant changes occur on the farm.

Heavy Use Area Protection:

- 1) The Wood Chip Pad is sized for 50 Animal Units (1,000 lb each) @ 200 sq ft per AU.
- 2) The concrete scrape lane is sized to feed 50 head along the curb.
- 3) When using the heavy use area for cattle feeding, confine animals to the pad, and do not allow roaming access to areas outside the pad.
- 4) Do not feed cattle on the wood chip surface. All feeding will be done along the curb of the concrete scrape lane. This will help minimize manure concentration on the wood chips.
- 5) Scrape manure from the concrete scrape lane approximately 2 times per week. It will be important to keep the scrape alley clean to minimize manure being tracked into the wood chips by the cattle. Manure can be scraped to the manure stacking area.
- 6) Seasonally or as needed, remove soiled wood chips and replace with new. Typically the top 2"-3" of wood chips will need to be removed. Minimize tracking manure onto surface of clean chips. Add new chips. Always use screened wood chips to minimize fines and maintain good drainage. Bole chips approximately 2" x 2" x 0.25" will work well. Hardwood recommended. Maintain 12" of wood chips over top of drainage stone.
- 7) All concentrated animal activity outside the barn must take place on the improved area. No new manure concentrations may be developed outside of the improved area.
- 8) New expansions must maintain water quality standards achieved with this publicly funded project. This may require additional barnyard and filter space if herd size significantly increases in the future.
- 9) Check perimeter tile drain and keep free of sediment and debris so they are free flowing.
- 10) Perform routine maintenance as needed on fence, signs and gates around the structure.

Waste Tranfer:

- 11) Monitor water level in tank monthly. Watch for high water level alarm as an indication that pump may not be turning on as designed. During excessively high precipitation events, the high water alarm may activate. This would be considered normal for up to one day. If high water alarm remains active for more than one day, investigate further.
- 12) Monitor solids build up in settling compartment of tank. Very few solids should be in the collection system. Vacuum solids from tank as necessary to minimize the amount of solids being pumped to sprinkler head.

- 13) Monitor effluent collection lines annually to be sure solids are not building up. Flushing these lines every couple years may help maintain good flow.
- 14) Inspect sprinkler head annually and as needed to be sure it is not restricted or clogging. Clear any debris to maintain full function.

Manure Stacking Area:

- 15) Begin loading manure stacking area in a systematic way in order to get full use of the storage area.
- 16) Empty storage and field apply manure according to the nutrient management plan.
- 17) Begin the winter season with an empty storage to allow room for winter time storage.
- 18) Stack manure in a way that runoff from the manure pile can make its way to the wood chip drainage area
- 19) Add bedding to the manure if manure is not stacking well. The manure stacking area is designed for 4 months of capacity and this is based on stacking manure 4 ft high. If manure is not stacked this high, capacity will be reduced.

Access Road:

- 20) Maintain surface material and grading of access road so surface water does not concentrate on and erode the lane.
- 21) Replace surface material as needed to maintain a good road profile.
- 22) Do not allow animals to congregate or loaf on the lane. All manure concentrations must be on the improved barnyard area

Emergency Response

Bradford County Conservation District: (570) 485-3144 NRCS: (570) 485-3143 PA DEP: (570) 327-3636

If a manure spill should ever occur, the farm will make every effort to contain the spill and keep wastes from entering surface water, ponds, streams or ditches. The farm will also make the appropriate notifications to the Conservation District, NRCS, or DEP at the above numbers.

I understand the maintenance requirements of this proposed resource management system and agree to manage the facilities addressed in this plan as stated above:

| | Date: |
|---------------------|-------|
| Landowner Signature | |

<u>Approximate Quantities (CONTRACTORS ARE RESPONSIBLE FOR VERIFYING QUANTITIES FOR BIDS)</u>

270 cu. yds. Clay soil from borrow area.

420 feet 6" perforated, corrugated plastic tubing meeting AASHTO M-252 for perim drain

90 feet 6" Sch 40 PVC pipe for perim drain outlets

200 feet 4" perforated, corrugated plastic tubing meeting AASHTO M-252 for filter tile line

380 feet 4" Sch 40 PVC pipe for filter tile outlet and pad drain manifold pipe

380 feet 3" Sch 40 PVC pipe for pump transfer pipe

1,000 feet 4" ADS 3000 triple wall perforated pipe for pad effluent collection system

450 Ton AASHTO #57 stone (35 T conc subgrade; 60 T perim drain; 40 T filter tile; 310 bottom 9"

under chips)

780 Ton AASHTO #1 stone (80 T perim drain; 475 T top 9" under chips; 220 T access rd)

15,000 Sq ft Geotextile – ADS 701 non-woven geotextile or equivalent

Wood chips, hardwood screened approx. 2" x 2" x 0.25" no fines. (approx. 110 T)

160 Ton Driving Surface Aggregate (DSA) for top surface on access road

1 tank 2,000 gallon 2 compartment precast concrete tank

1 pump Goulds 2 hp 3885 WE2012H pump or equivalent

1 sprinkler Rain Bird 80EHD w 1/2 nozzle or equivalent

130 cu. yds. 4000 psi concrete for slab and walls, including all reinforcing steel

AS BUILT PLANS

INSTALLATION SEQUENCE

and CONTRACTOR NOTIFICATION REQUIREMENTS

The following is a list of key steps in the installation of this project. THE CONTRACTOR MUST NOTIFY THE INSPECTOR AT LEAST 24 HOURS IN ADVANCE OF PROCEEDING WITH EACH STEP. Failure to do so may result in the NRCS being unable to adequately check construction and certify that the installation meets PA Technical Guide Standards. The responsibility for notification will be reviewed and individual responsibilities may be assigned at the pre-construction conference.

- 1. Install E&S controls.
- 2. Strip and stockpile topsoil.
- 3. Install leachate collection tank, pump transfer and sprinkler. Pump transfer line is below perimeter drain so might help to install this first. Also will help dewater the site during construction if this is operational (farmer may want to run water line to pasture in same trench). CONTRACTOR MUST NOTIFY INSPECTOR 24 HOURS IN ADVANCE OF BEGINNING EXCAVATION
- 4. Install filter area tile line and underground outlet.
- Install perimeter drain reaches 1 and 2 (farmer may want to run conduit for electric and water in same trench). INSPECTOR MUST CHECK ELEVATIONS BEFORE ANY BACKFILL IS PLACED.
- 6. Begin installation of access road to East corner of pad.
- 7. Prepare subgrade for wood chip pad, concrete, and construct compacted clay berm.
- 8. Install geotextile and effluent collection system piping. Place drainage stone and wood chips.
- 9. Install Concrete slab and walls. CONTRACTOR MUST NOTIFY THE INSPECTOR 24 HOURS IN ADVANCE OF EVERY CONCRETE PLACEMENT. ALL STEEL PLACEMENT MUST BE APPROVED BY INSPECTOR BEFORE CONCRETE PLACEMENT.
- 10. Backfill all concrete footers.
- 11. Install Access Road along feed manger.
- 12. Seed and mulch all disturbed areas.

AS BUILT PLANS

2

This page provides "Additional Conditions" for this specific design which are used to supplement the Construction Specification "561 Heavy Use Area Protection" dated April, 2016. The information contained on this page(s) along with the 561 Specification are required to construct this facility under this contract.

- 6. Additional conditions which apply to this project are:
 - A. <u>Measurement and Payment</u>. These items will be paid at the contract lump sum price. Such payment will constitute full compensation for all labor, materials, equipment, and all other items necessary and incidental to the performance of the work.

B. Wood Chip Pad and Clay Berm

- 1. The proposed Heavy Use Area Protection consists of a wood chip surface contained within a compacted clay subgrade and perimeter berm (the stone and pipe drainage collection system under the wood chips is described under the waste transfer specification). This item shall include all excavation work, materials and installation for the compacted clay subgrade and berms, and wood chip pad as described here and shown on the drawings. This item shall also include the silt fence/hay bale barriers installation for E & S control.
- 2. The existing subgrade material is suitable clay and will be used in place as is. Geotextile shall be placed atop graded subgrade before placement of pipe, stone or wood chips. Geotextile shall be ADS-701 (non-woven) or equivalent.
- 3. The compacted clay perimeter berm will require approximately 120 cu yards of material. This clay material will be from a borrow site on the farm. Borrow material must be approved by BCCD prior to placement. Compaction on all fill added to the berm shall be with 3 passes of a sheepsfoot roller compacted in 4 inch lifts. The sheepsfoot must be capable of exerting 450 psi. Moisture of borrow material will be important for proper compaction. If borrow material is too dry, water will need to be added. If material is too wet, construction must halt until material can be made dryer. The berm must be compacted to an elevation equal to the wood chip pad surface, however the minimum elevation for compacted clay shall be 1247.0.

 Dimensions of the compacted clay berm can be shaved back to a 3 ft top width, 2:1 inside Borrow with slope and 3:1 outside slope. Final elevation of the berm shall be 6" higher than wood chip pad surface.
- 4. Wood chips must be hardwood and must be screened to remove fines. "Bole" chips (screened wood chips commonly used for commercial heating applications) work well. Bole chips typically measure 2" x 2" x 0.25". Farmer has contacted Wagner Lumber regarding wood chip supply. Wood chips shall be placed 12" thick atop drainage stone. Care must be taken to maintain a uniform interface between wood chips and drainage stone.
- The farmer is responsible for all fencing and gates needed around the perimeter of the pad. The farmer is also responsible for seeding and mulching all disturbed areas.

As-Builtsin Red Lot AS BUILT PLANS Note. 12/28/18 This page provides "Additional Conditions" for this specific design which are used to supplement the Construction Specification "634 Manure Transfer System" dated March, 2013. The information contained on this page(s) along with the 634 Specification are required to construct this facility under this contract.

- 6. Additional conditions which apply to this project are:
 - A. Measurement and Payment. Items of work listed in the bid schedule for Manure Transfer will be paid at the contract lump sum price. Such payment will constitute full compensation for all labor, materials, equipment, and all other items necessary and incidental to the performance of the work. Compensation for any item of work described in the contract but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary are identified in this section of the specification.

B. Effluent Collection and Transfer

- 1. This item includes the furnishing, excavation, installation, and backfilling of the effluent collection pipe, drainage stone, manifold pipe, tank, pump, electric components, pipelines, and sprinkler head.
- 2. Effluent collection pipe shall be 4" perforated ADS 3000 Triple Wall HDPE pipe.

 Perforations shall be in 3 rows facing down. Slope on pipe shall range from 1.0% 2.0% as indicated on the HUAP Pad Layout drawing. Drain pipe spacing shall be 10'6" center to center as shown on Layout and Detail drawings. Geotextile will be placed against subgrade and perforated pipe will be placed on top of geotextile.

3. Drainage stone over perforated pipe will be a total depth of 18" as shown in the detail drawing. The first 9" of pipe bedding shall be AASHTO #57 clean stone. The top 9" can be AASHTO #57 stone or AASHTO #1 stone. Entire 18" is A 45 HTO #57 stone

- 4. Each effluent collection pipe will Tee into a 4" schedule 40 PVC manifold pipe. The manifold pipe shall have minimum slope of 1.0% and will outlet into the collection tank. A clean-out shall be installed at the beginning of each collection pipe. Each clean out will come up through the concrete footer close to the curb, shall be flush with top of concrete and capped with a steel plate. A clean-out shall be installed at the beginning of the manifold pipe and at the first 90 degree elbow (locations shown on drawing). Each manifold cleanout shall be capped outside the HUAP perimeter fence.
- 5. Collection tank shall be a 2,000 gallon, two compartment precast concrete tank. Tank dimensions shall be confirmed with BCCD before ordering. The smaller compartment will be placed toward the north to act as a settling area where the manifold pipe will outlet. The larger compartment on the south end will be the pump side. The tank baffle wall shall be perforated 12" above the floor to allow some of the settling side volume to be pumped down. The tank must have manhole access with secure lids at each end of the tank. Manhole extensions will be needed for 2 feet of cover over tank.
- 6. Pump shall be Goulds 2.0 hp 3885 WE2012H or equivalent capable of handling ¼ inch solids and delivering 40 gpm at 98 ft total dynamic head. The pump can sit on the tank floor or be blocked up maximum 2". The pump float switch will be set to turn pump on when water level reaches just below effluent drain outlet, providing approx. 24" of water for a minimum dose (950 gal, 24 minutes). A high level alarm is required in the pump tank. The alarm must be mounted in a visible location near the tank. A relief drain shall be installed in the pump transfer line to allow line to drain back into tank. Recommend using 1" Auto-Drain Valve from Flomatic Valves. Alternatives solutions shall be approved by BCCD prior to installation. The valve shall close when pump is on and will open when pump is off to allow water in the pipe to drain back to tank.

7. Pump transfer line shall be 3" schedule 40 PVC pipe with pressure fittings. Pump discharge may be 2". Step up to 3" may be done after union accessible from manhole but must be done

27

before leaving the tank. Breakable union in the 2" or 3" line shall be accessible from tank manhole to allow pump removal. Pipe must turn down after union and exit tank near the floor as shown to allow drain back and maximum cover over transfer line. A drain-back valve must be installed inside tank where shown and as described above in item 6. Minimum depth of pipe shall be 3 feet. Grade of transfer pipe back toward tank must always be at least 0.5%.

8. Sprinkler head shall be RainBird 80EHD with ½ inch nozzle or equivalent, capable of applying 40 gpm at 35 psi over a 79' radius. Any substitute must be approved by BCCD prior to use. The sprinkler riser shall be attached to a minimum 4x4 pressure treated post. Support post must be at least 4' deep in the ground. Sprinkler head must be minimum 5' above ground. The sprinkler riser must be fenced to prevent cattle contact.

9. Vegetated treatment area is in existing pasture. The entire paddock will be managed for the vegetated treatment area as part of the intensive rotational grazing system. New fence will not be needed around perimeter of treatment area. Small watershed above treatment area will be graded so surface water does not enter treatment area.

№ 0. One dangerous gas warning sign must be posted at tank location.

1. Farmer is responsible to seed and mulch all disturbed areas.

As-Builts in Red V-ok AS BUILT PLANS MAT). 12/28/18 This page provides "Additional Conditions" for this specific design which are used to supplement the Construction Specification "Subsurface Drain" dated July, 2012. The information contained on this page(s) along with the 606 Specification on the preceding pages are required to construct this facility.

9. Additional Conditions which apply to this project are:

A. Measurement and Payment. The installed conduit, including the outlet pipe, will be measured to the nearest foot. Payment will be made at the contract unit price. Such payment will constitute full compensation for furnishing, transporting, and installing the conduit, including excavation, shoring, backfilling, filter or envelope, all fittings, appurtenances, outlet and fittings, and other items necessary and incidental to the completion of the work.

B. Perimeter Drain

- 1. This item includes the materials, excavation, installation, and backfilling of Reach 1 and 2 of the 6" subsurface perimeter drain line around the proposed heavy use area.
- 2. The tile line shall be 6 inch perforated corrugated drain tubing meeting AASHTO M-252 and installed as shown on the plan view and detail drawings.
- 3. The tile line shall start as shown near the south corner of the manure stacking area, where its highest elevation is 1244.0. Minimum trench width shall be 24". Minimum cover over the pipe shall be 30" except at outlet. Minimum slope shall be 0.5%. There is minimal room for the outlet to be lower so grade control must maintain very tight tolerance.
- 4. The pipe shall be bedded and backfilled as per detail drawing with AASHTO#57 stone and then bank run or equivalent.
- 5. Both reaches transition to 6" schedule 40 PVC pipe near the outlet as shown on the profile drawings.
- √6. Farmer is responsible to seed and mulch all disturbed areas.

B. Filter Tile

- 1. This item includes the materials, excavation, installation, and backfilling of tile line above the vegetated treatment area.
- 2. The tile line shall be 4 inch perforated corrugated drain tubing meeting AASHTO M-252 and installed as shown on the plan view and detail drawings.
- 3. The tile drain shall be located at least 20' upslope from the edge of the filter area.
- 4. Minimum trench width shall be 24". Minimum cover over the pipe shall be 30" except at outlet. Minimum slope shall be 1.0%
- 5. The pipe shall be bedded and backfilled as per detail drawing.
 - 6. The tile line will transition to 4" schedule 40 PVC pipe for an outlet.
- Farmer is responsible to seed and mulch all disturbed areas.



DRAWING INDEX

- 1. COVER SHEET
- 2. TOPOGRAPHIC MAP
- 3. PLAN VIEW
- 4. HUAP PAD LAYOUT
- 5. HUAP FINAL LAYOUT
- 6. PUMP TANK DETAIL
- 7. PUMP TRANSFER PROFILE
- 8. FILTER TILE PROFILE
- 9. PERIMETER DRAIN PROFILE
- 10. PAD DRAIN MANIFOLD PRO
- 11. WOOD CHIP AREA DETAIL
- 12. CROSS-SECTION AA
- 13. CROSS-SECTION BB
- 14. CROSS-SECTION CC
- 15. CROSS-SECTION DD
- 16. REINFORCED GRAVEL DETAIL
- 17. 1 FT AND 8 INCH CURB DETAIL
- 18. 4 FT WALL DETAIL
- 19. WALL CORNER DETAIL
- 20. CONCRETE DETAIL
- 21. CONTROL JOINT LAYOUT
- 22. SLAB JOINT DETAIL
- 23. WALL JOINT DETAIL

CIG

WOOD CHIP BARNYARD **PROJECT**

- 1. REGULATIONS: All Federal, State and Local Laws, Rules and Regulations governing the construction of this facility shall be strictly followed. The owner or operator is responsible for obtaining all construction permits.
- 2. BCCD DESIGN: Fallure to construct this facility in accordance with design or authorized modifications will result in withdrawal of BCCD technicial and financial assistance.
- 3. ACT 287: The PA One Call utility check serial number for design is dated 7/20/2018 ____. It is the duty of the contractor(s) to comply with the provisions of PA Act 287 (1974) as amended by PA. Act 199 (2004) before performing any excavation, PA Dne Call phone number is 1-800-242-1776.
- 4. PRE-CONSTRUCTION MEETING: A meeting between the landowner, contractor and NRCS Representative shall be required prior to any excavation or construction work. See PRE-CONSTRUCTION CHECKLIST.
- 5. CERTIFICATION OF CONFORMANCE: The Certification of conformance shall certify that all work was performed to BCCD design specifications. See CERTIFICATION OF CONFORMANCE SHEET.
- 6. CONTRACTOR VERIFICATION: The contractor is responsible for verifying actual field measurements shown on the plans.



- X Requirements For Notification by Contractor

- X Soil Cave In
- ___ Warning Sign Fact Sheet
- __ Preconstruction Check List
- X Certification of Conformance



COUNTY, PENNSYLVANIA

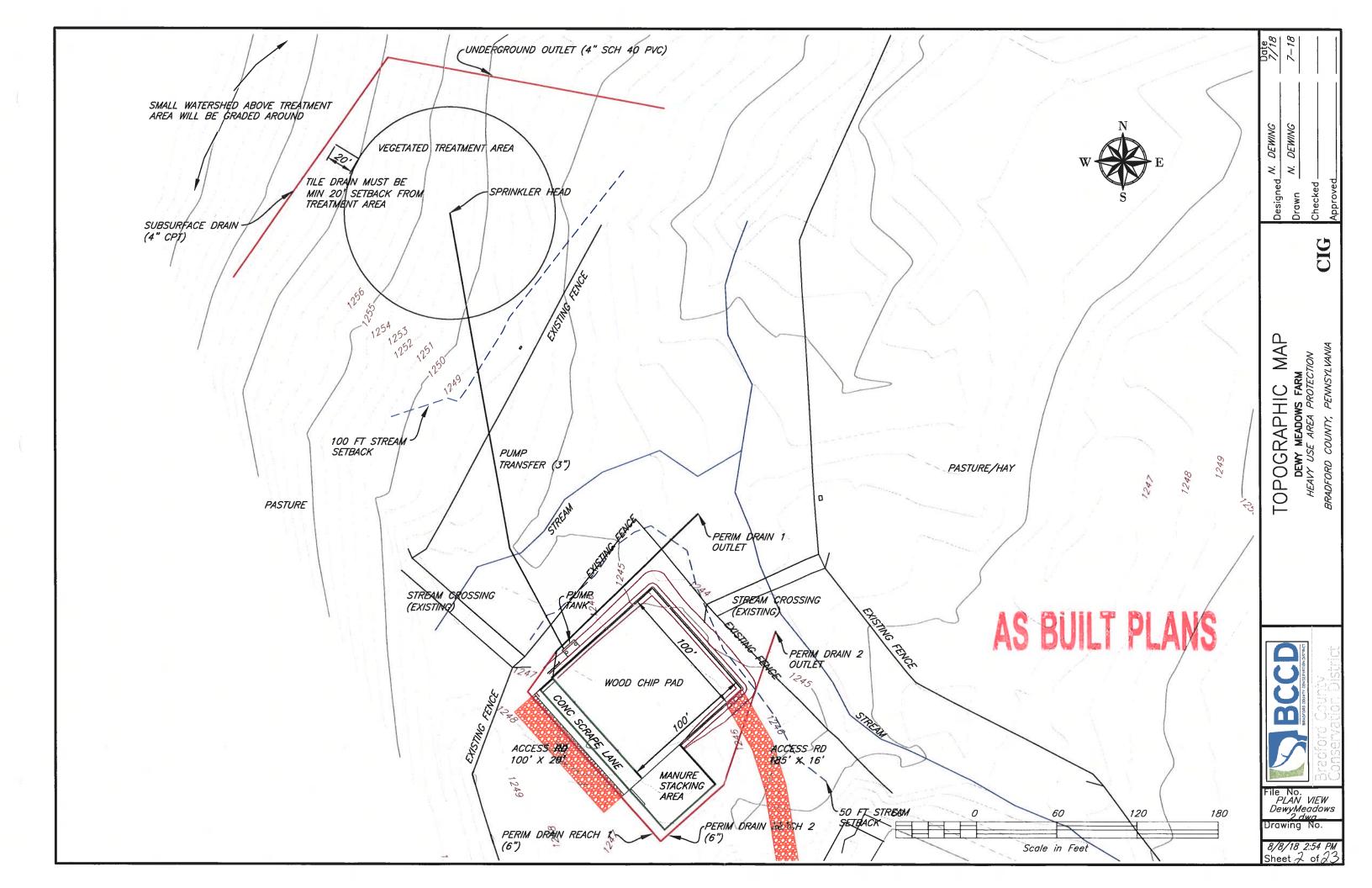
MEADOWS FARM HEAVY USE

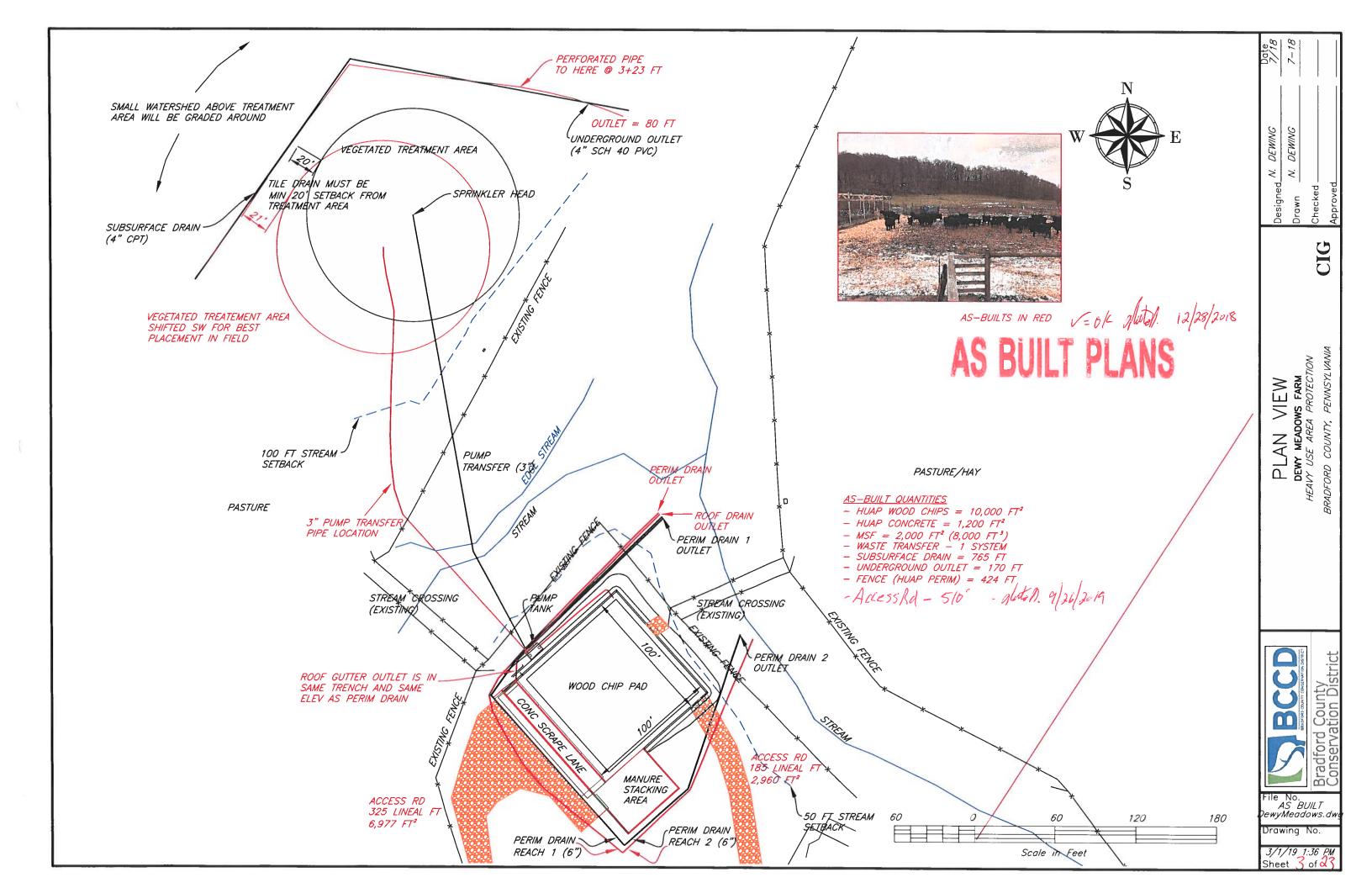
ROBERT W. SWEPPENHEISER

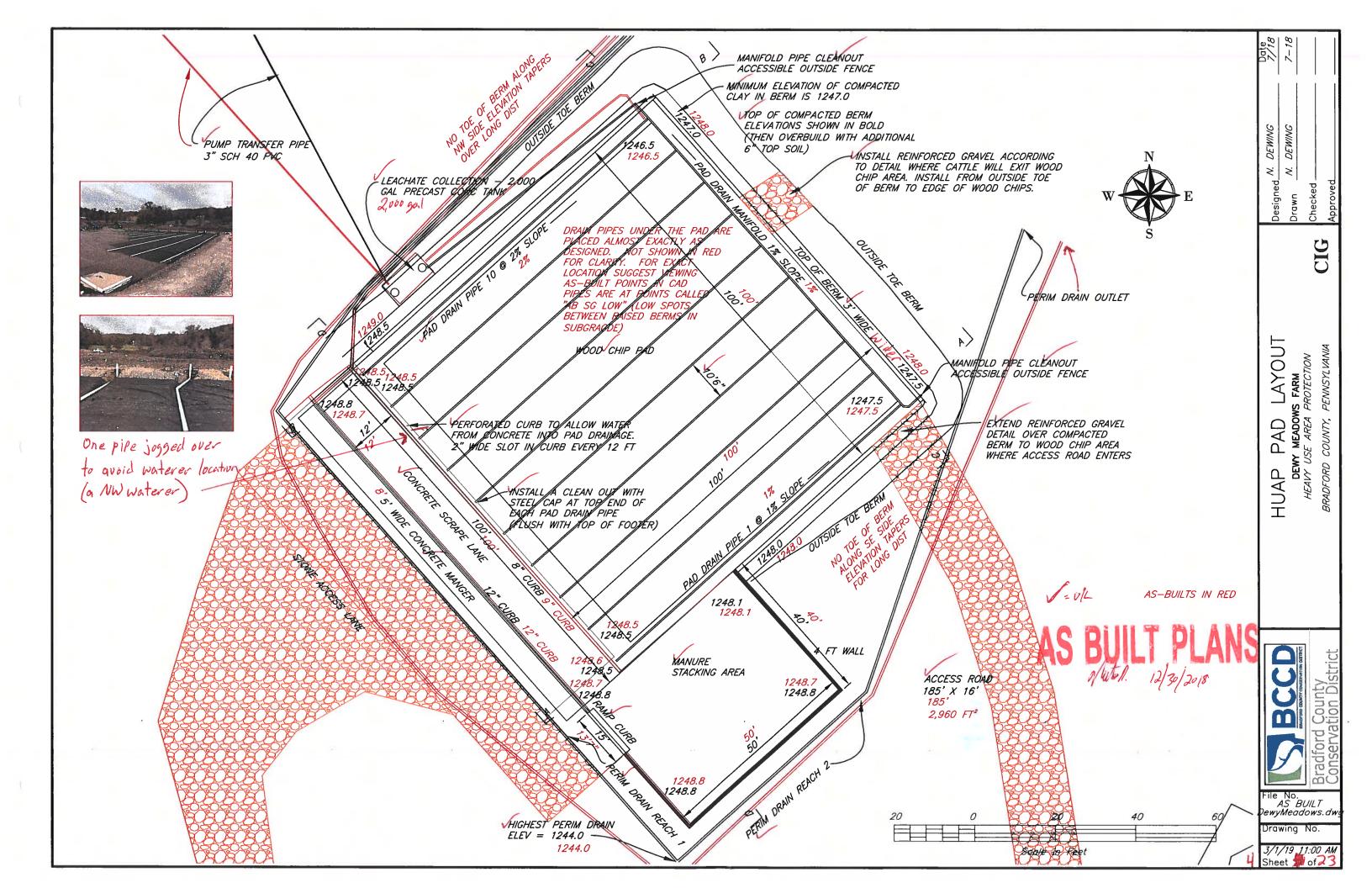
QUALITY ASSURANCE STATEMENT ENGINEER STATEMENT To the best of my knowledge, I certify that the practices have been In my professional opinion, I certify that the practices have been installed as per the attached drawings and specifications, based on installed as per the attached drawings and specifications, based on the information provided to me and/or observations I have made. the information provided to me and/or observations I have made. As-Built Quantity Inspector Certification Practice Date Certified (By Inspector) (Initials) (Engineer/JAA Signature) 313 system 765 ft 170 ft 510 ft Access Rd 424 ft Fence - HUAP parim.

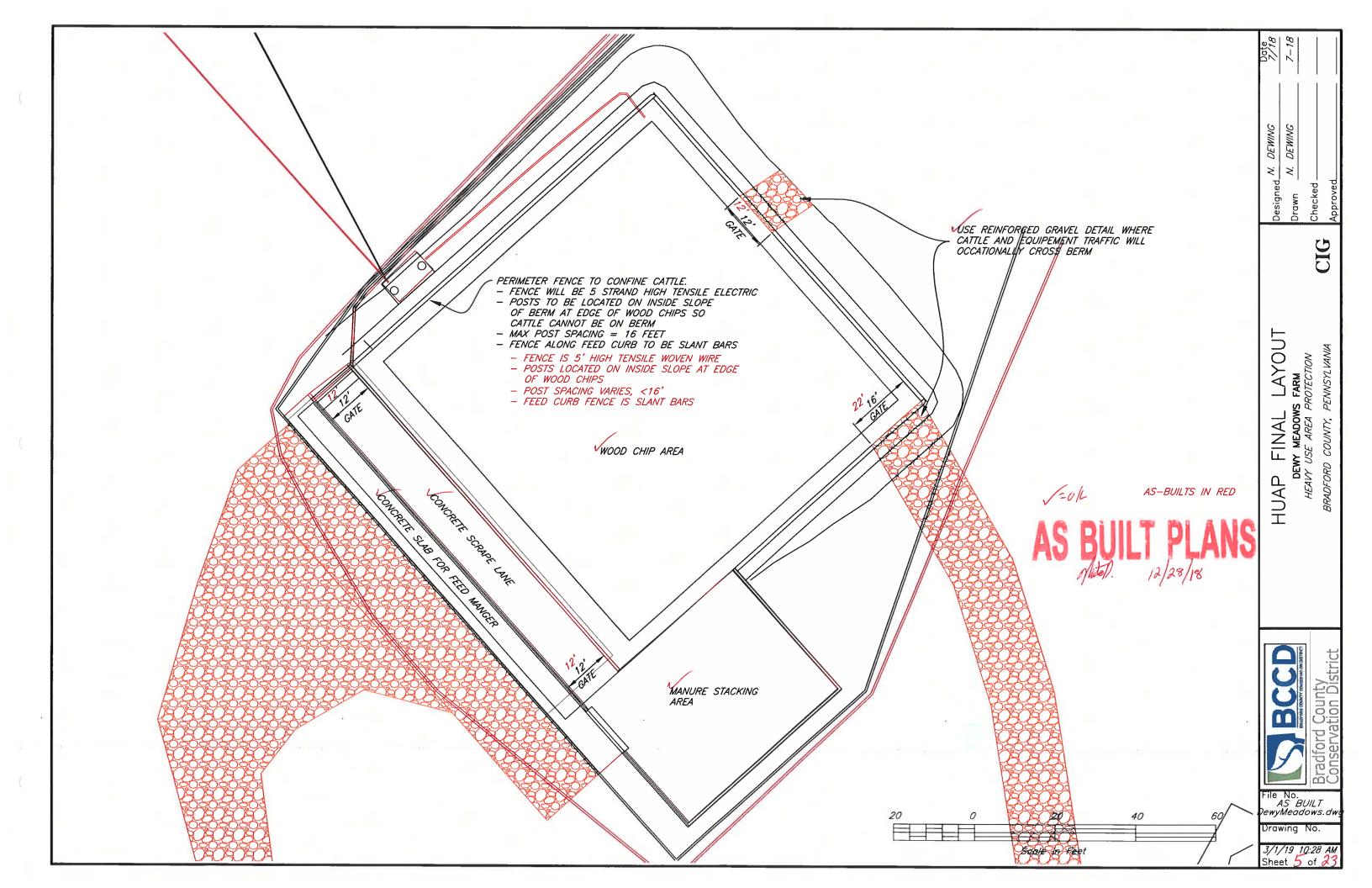
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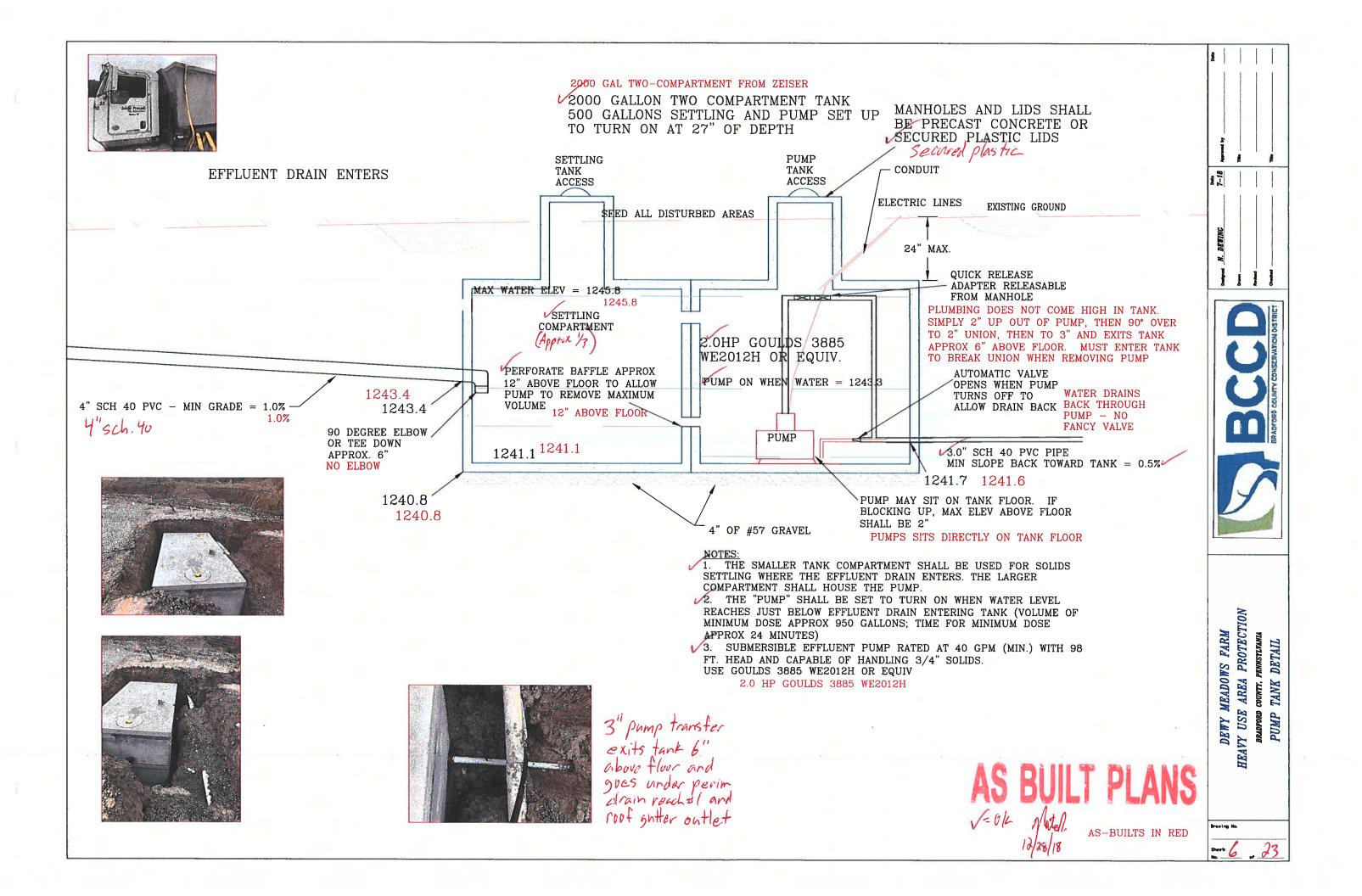
AS-BUILT/ DESIGN INFORMATION

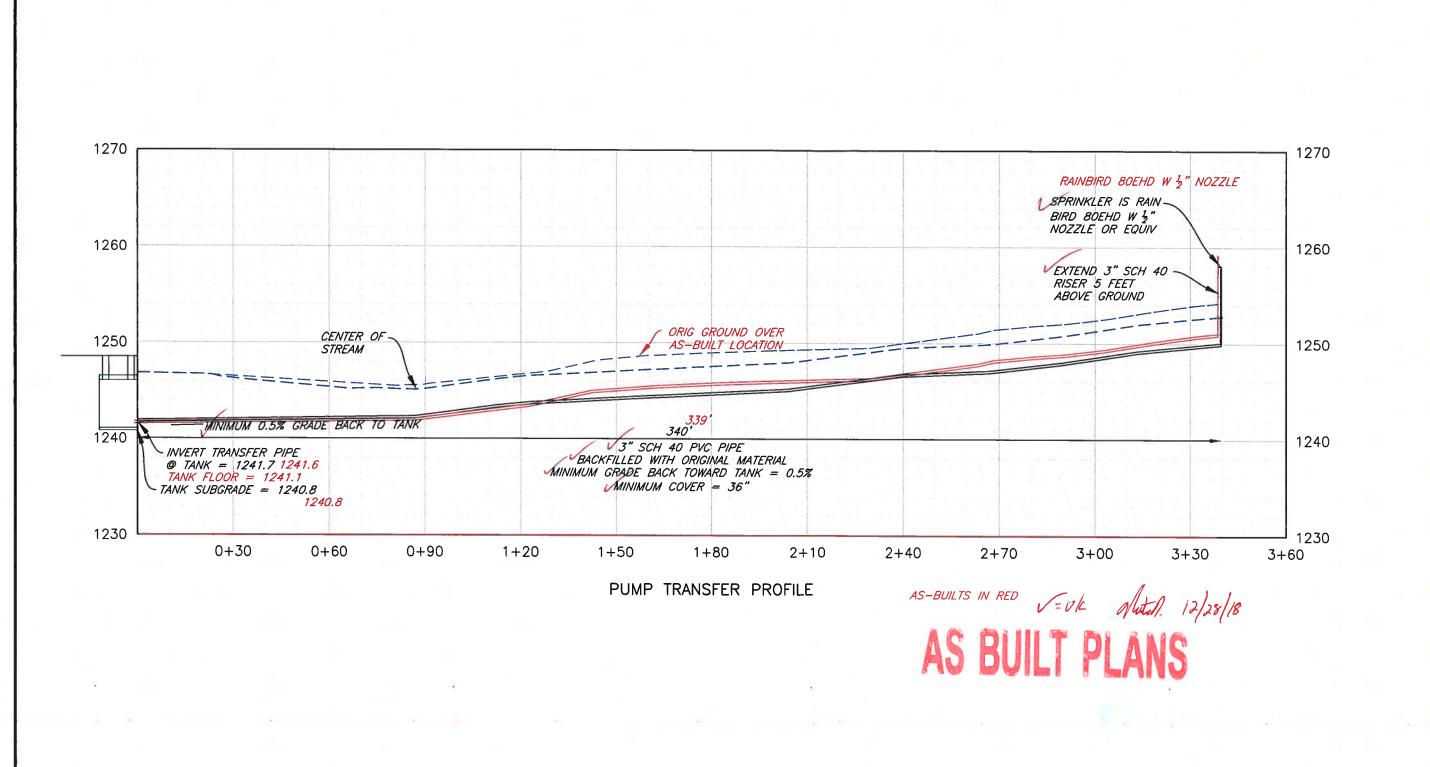












DEWING DEWING Designed N. ≥ | PROFILE PENNSYL VANIA DEWY MEADOWS FARM HEAVY USE AREA PROTECTION TRANSFER BRADFORD COUNTY,

PUMP



File No. *AS BUILT* DewyMeadows.dw Drawing No.

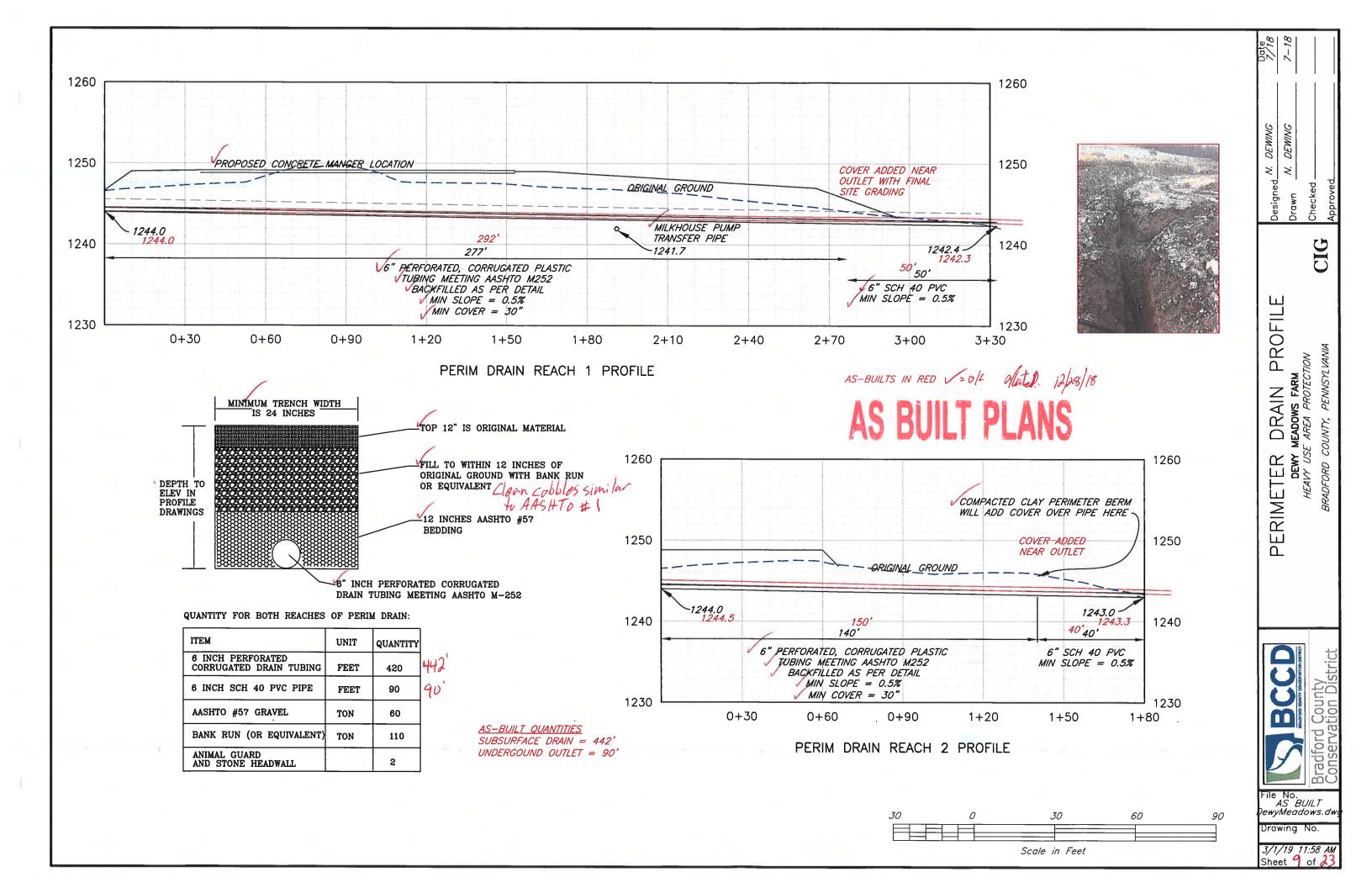
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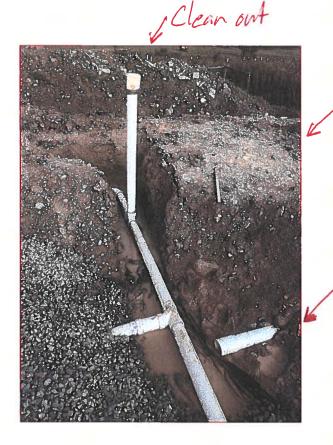
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Scale in Feet

3/1/19 10:37 AM Sheet **7** of 23





Pad drain manifold and transfer to tank

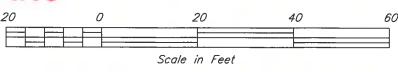
This pipe was in as
drain during construction.
Capped on both ands and
left in place.



1260 1260 CLEAN-OUT AT START OF MANIFOLD PIPE 1250 1250 TOP WOOD CHIPS -1246.0 1245.0 1245.0 1243.4-1243.4 90 DEGREE ELBOW PLUS CLEAN-OUT AT 1+00 TO TURN LINE TOWARD COLLECTION TANK - 2,000 GALLON PRECAST CONCRETE TANK FOR LEACHATE COLLECTION 1240 166' 166' 1240 1240.8 4" SCHEDULE 40 PVC MINIMUM SLOPE = 1.0% 1230 1230 0+20 0 + 401+40 0+60 0+80 1+00 1+20 1+60 1+70

PAD DRAIN MANIFOLD PROFILE

AS-BUILTS IN RED V= DL Martel. 12/28/18



DEWING

PROFILE

DRAIN MANIFOLD PAD

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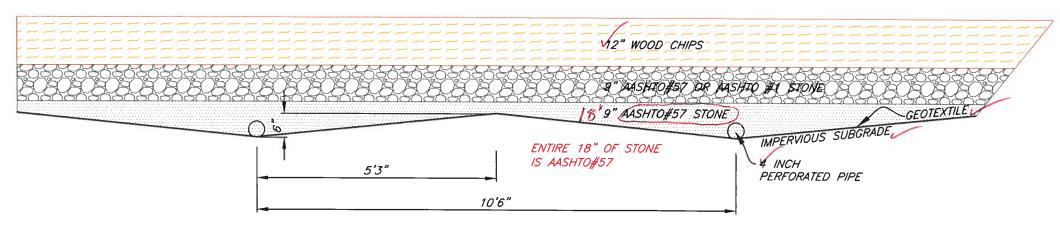
3/1/19 12:01 PM Sheet 🕡 of











ADS 3000 TRIPLE WALL - 2 ROWS PERF @ 120 DEG FACING DOWN

- 4 INCH PERFORATED DRAIN PIPE IS ADS 3000 TRIPLE WALL WITH THREE ROWS PERFORATIONS @ 60 DEGREES - HOLES PLACED DOWN

- 4 INCH PERFORMED DRAIN PIPE IS ADS 3000 TRIPLE WALL WITH THREE ROWS PERFORMIONS @ 60 DEGREES - HOLES PLACED DOWN - DRAIN PIPE IS SPACED 10'-6" ON CENTER. 1.0% MINIMUM GRADE ON ALL DRAINAGE PIPE - IMPERVIOUS SUBGRADE SLOPES AT 6" DROP TOWARD DRAIN PIPE IN EACH DIRECTION - DRAIN PIPE BEDDED WITH AASHTO#57 STONE (MINIMUM 9") | 6" - TOTAL DRAINAGE STONE DEPTH = 18" TOP 9" OF STONE CAN BE AASHTO #57 OR AASHTO #1 ENTIRE 18" OF STONE IS AASHTO#57 - GEOTEXTILE PLACED ON TOP OF IMPERVIOUS SUBGRADE, BELOW DRAINAGE

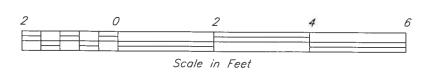
GEOTEXTILE SHALL BE ADS 701 (NON-WOVEN) OR EQUIVALENT

- WOOD CHIPS ARE HARDWOOD AND SCREENED TO REMOVE FINES; APPROX SIZE OF CHIP 2" X 2" X 0.25"; PLACED 12 INCHES THICK

AS-BUILTS IN RED V=0/4 Mutal. 12/28/18

Wood Chips from Wagna Lamber, Owagu, NY Chips mainly Soft Maple and Ash

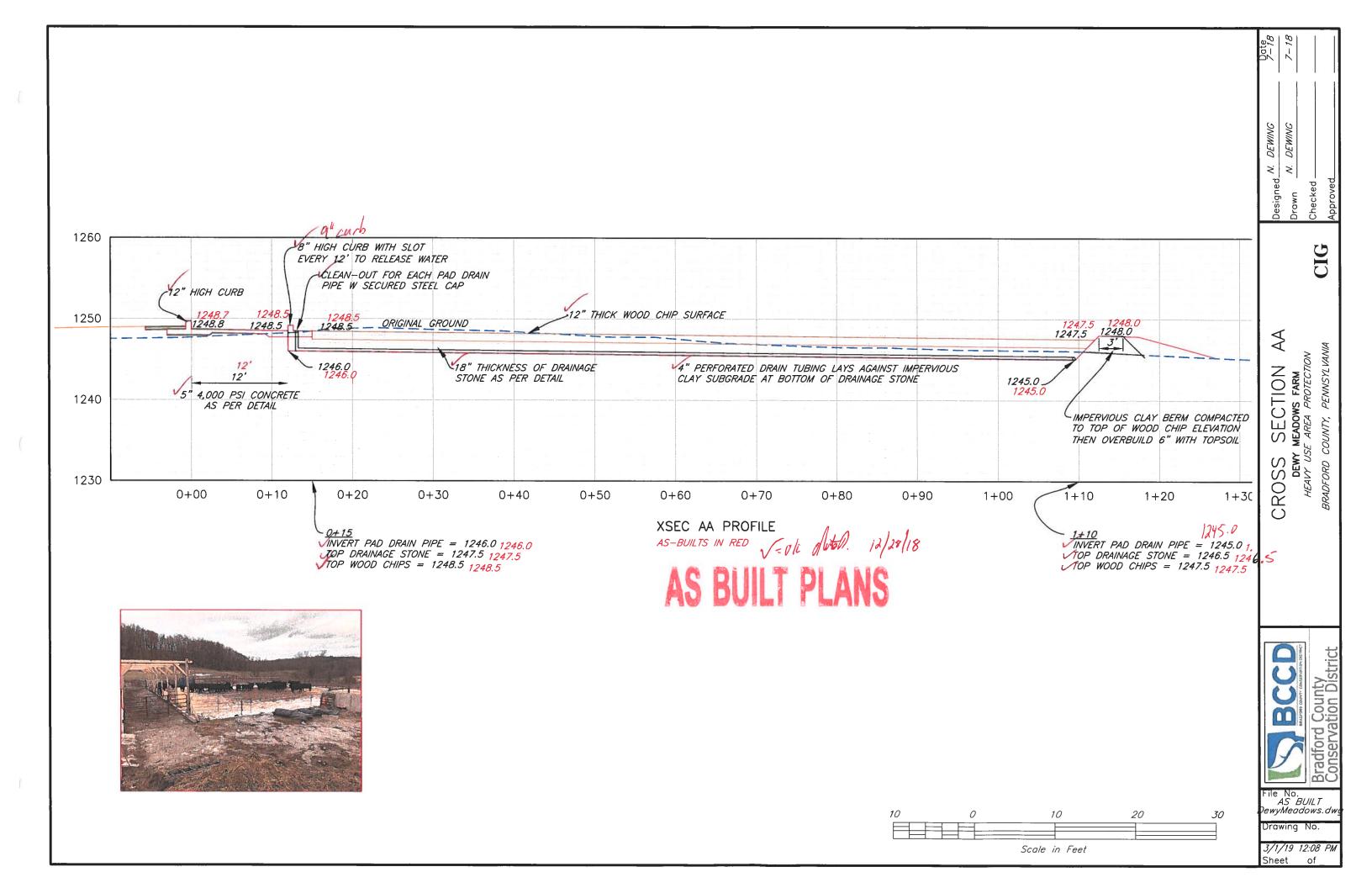
AS BUILT PLANS

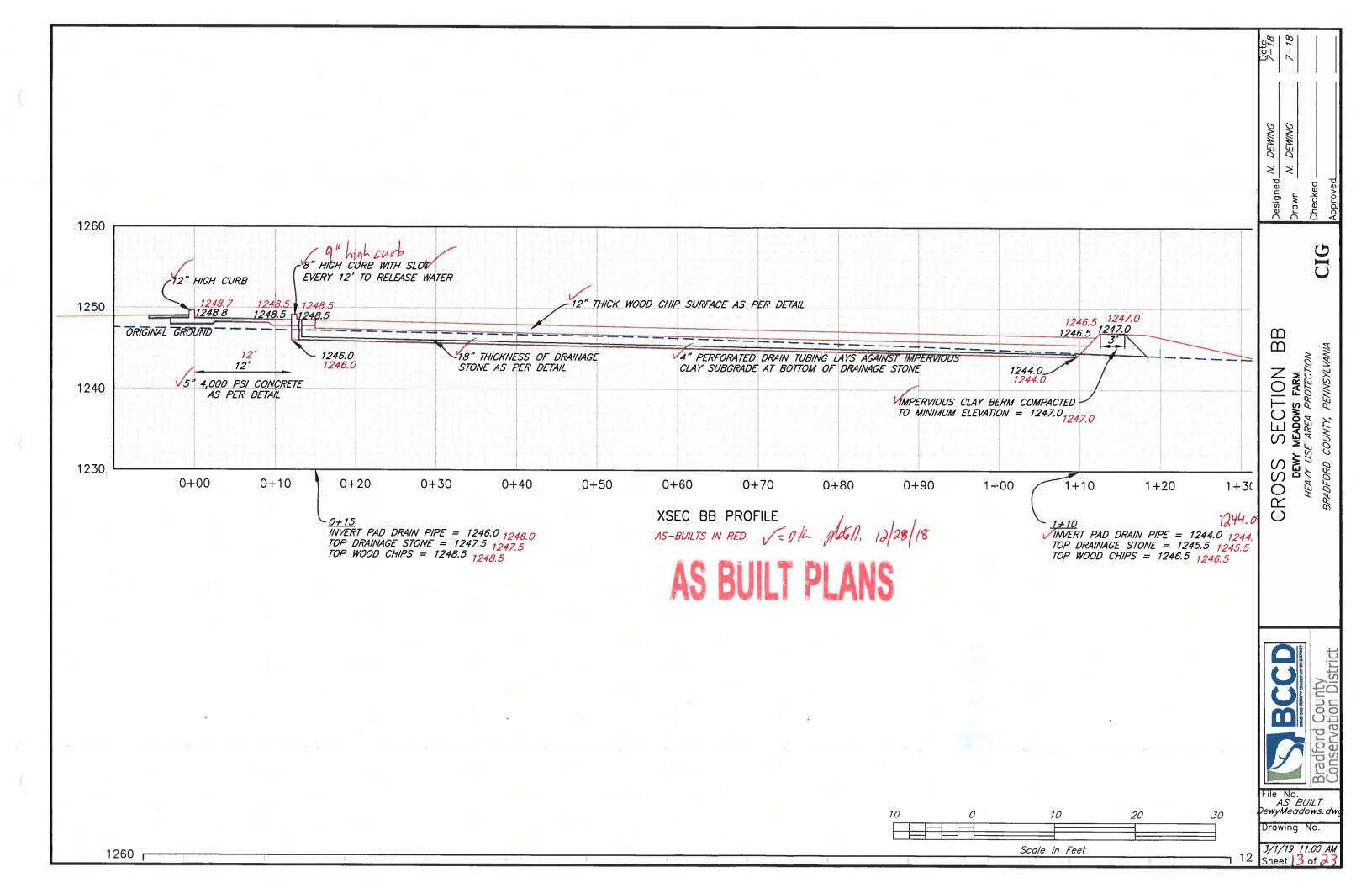


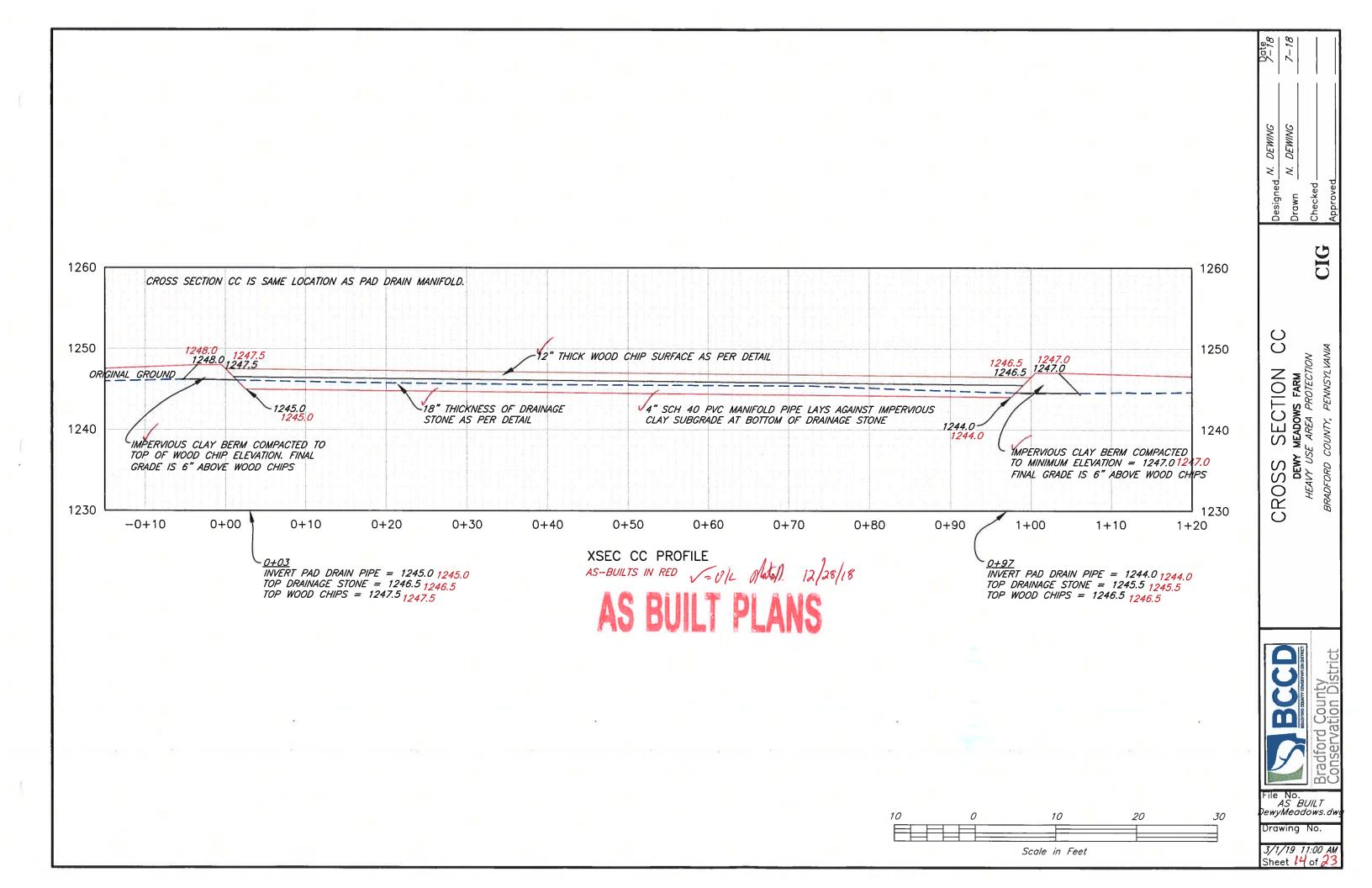
DETAIL CHIP WOOD

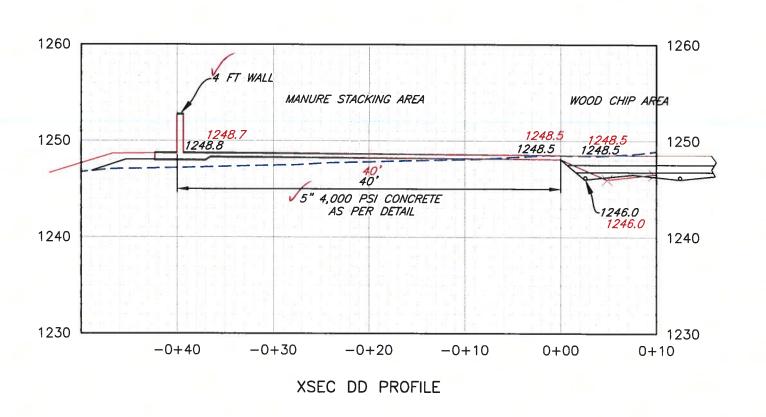
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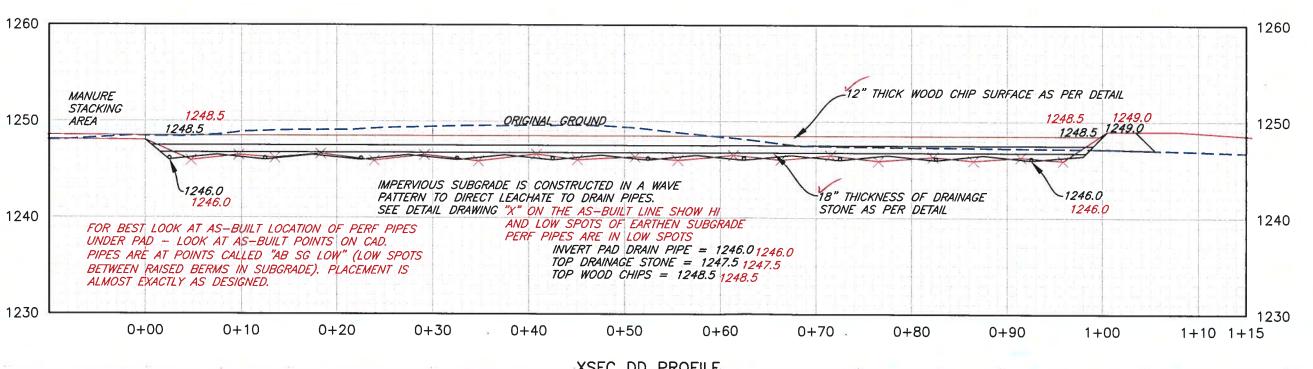




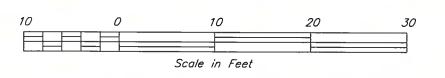




AS BULT PLANS



XSEC DD PROFILE



Designed N. DEWING
Drawn N. DEWING
Checked
Approved

ON DD

CROSS SECTION Dewy meadows farm heavy use area protection bradeord county, pennsylvania



File No.

AS BUILT

DewyMeadows.dw

Drawing No.

3/1/19 12:08 PM